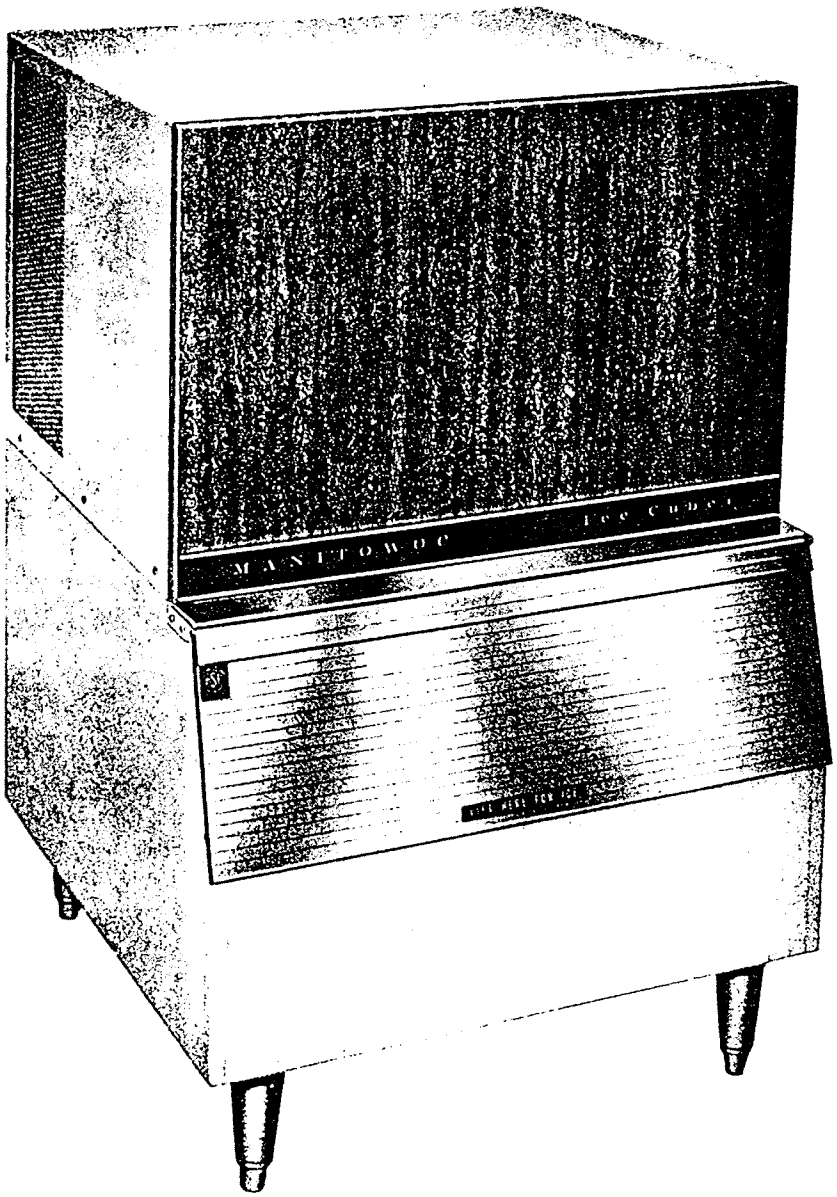
Manitowoc

MH300 SERIES ICE CUBER

SERVICE MANUAL



Manitowoc equipment works
Division of The Manitowoc Company, Inc.

MANITOWOC
WISCONSIN

80-0035-1

TABLE OF CONTENTS

Uncrating and Inspection ..... Page 2
Location ..... Page 2
Setting Up Cabinet ..... Page 2
Serial and Electrical Plate ..... Page 2
Removing Front Panel ..... Page 2
Removing Head Section Panels ..... Page 2
Electrical Connections ..... Page 2
General Requirements ..... Page 2
Connecting Power Supply ..... Page 2
Water Supply ..... Page 2
Connecting Water Supply ..... Page 2
Drain Connections ..... Page 2
Check List for Starting Machine ..... Page 3
Controls ..... Page 3
Setting Timers ..... Page 4
Fig. 1 – Front with Panel Removed ..... Page 5
Fig. 2 – Front with Splash Curtain Removed ..... Page 6
Fig. 3 – Machine Section ..... Page 7
Fig. 4 – Machine Section ..... Page 8
Fig. 5 – Controls ..... Page 9
Fig. 6 – Cabinet and Bin ..... Page 10
Fig. 7 – Water System Sketch ..... Page 11
Fig. 8 – Timer ..... Page 12
Fig. 9 – Timer ..... Page 13
Service Analysis ..... Page 14
Specifications – 60 Cycle ..... Page 15
Specifications – 50 Cycle ..... Page 16
Cleaning Instructions ..... Page 17
Wiring Diagram – 60 Cycles ..... Page 18
Wiring Diagram – Solid State Timer ..... Page 19
Wiring Diagram – 50 Cycles ..... Page 20
Parts List ..... Page 21
Service and Parts Procedure ..... Page 21
Warranty ..... Page 23

FORWARD

Manitowoc Equipment Works, Division of the Manitowoc Company, Inc., Manitowoc, Wisconsin, presents this Service Manual to assist the service man with information concerning CONSTRUCTION, INSTALLATION, and MAINTENANCE of the MANITOWOC ICE MAKER.

The problems of the user and the service man have been given special emphasis in the development of the latest MANITOWOC Ice Machines.

If you encounter a problem which is not answered by this manual, please feel free to write or call the Service Department of the Manitowoc Equipment Works, Division of The Manitowoc Company, Inc., Manitowoc Wisconsin, describing the problem you have encountered. The Service Department will be happy to give you particularized advice and assistance. Whenever calling or writing, please state the complete model and serial number of the ice making equipment.

MANITOWOC EQUIPMENT WORKS
Div. of THE MANITOWOC CO., INC.
Manitowoc, Wisconsin 54220

MODELS

This manual includes the following models:

MHD 337A
MHR 317A
MHD 347W
MHR 327W

UNCRATING AND INSPECTION
All MHR and MHD 300 Series Ice Cubers and Bins are shipped in separate corrugated cartons. To uncrate remove the staples around the lower edge of the carton, lift the carton upwards and off, and inspect for concealed damage. Machine section is held to the skid by two bolts. Remove these skid bolts and set the machine on the bin.

LOCATION
Some models are designed to slide under a 42 inch bar or any other convenient location. For maximum efficiency, pick a location away from sources of heat like radiators, ovens, other refrigeration condensing units, direct sunlight, etc. Provide space around the cabinet for air circulation. Air cooled models require a minimum of 3 inches at any louvered opening to the compressor compartment. Cabinets located in unheated areas must be protected from freezing or shut down and drained. When machine is in place, remove wooden wedges under compressor. These were placed there for shipping purposes.

SETTING UP CABINET
Uncrate bin and inspect for concealed damage. Screw the legs in the four holes in bottom of bin. Carefully set bin in place and level, by adjusting the levelers built into each leg. In the event that installation is such that legs can't be used, screw out the four legs and use shims to level the cabinet. The National Sanitation Foundation requires that a cabinet not on legs must be sealed to the floor using mastic around the entire perimeter of the bottom of the bin.

SERIAL AND ELECTRICAL PLATE
The combined serial and electrical plate is located in the upper right corner inside front of cabinet. Be sure to send the complete serial number (14 numbers) and the model number when calling for service or parts.

REMOVING FRONT PANEL
To remove front panel, (Fig. 6 "J") pull forward on lower edge of panel and lift panel up and off. To install panel, set top of panel on edge at the top of head unit and snap into place at bottom.

REMOVING HEAD SECTION PANELS
The top and both sides of the cuber head unit is a one-piece construction. To remove this wrap-around panel, remove the three screws (Fig. 6 "L") along the lower edge and the two screws (Fig. 6 "K") on the back edge on each side of head unit. Lift the entire panel (Fig. 6 "I") forward to remove. This will expose both the ice making and machine section of the cuber.

ELECTRICAL CONNECTIONS
115 Volt – 60 Cycle – 1 Phase 20 Ampere Outlet
230 Volt – 50 Cycle – 1 Phase

GENERAL REQUIREMENTS
All electrical and water supply and drain connections must conform to local codes.

CONNECTING POWER SUPPLY From rear of cuber place No. 14 separately fused wire into hole (Fig. 6 "B") in back panel. Run wire across machine section and into the hole at lower portion of electrical control box (Fig. 6 "C").

From front of machine, remove the cover from electrical control box. Connect lead wires with the two lead wires supplied in control box leading to N (neutral) and L_2(line 2). Use No. 20 Ampere Fusetrons only, as all 60 cycle circuits are 115 volt, necessitating a neutral in the supply line.

WATER SUPPLY Quality and ice making capacity are affected more by chemistry, temperature, and foreign matter in supply water than any other factor. A survey made of water department of large cities all over the country made it obvious that external filters or strainers should be installed. Such equipment is very effective in improving ice quality and reducing the frequency of cleaning out the ice making sections.

CONNECTING WATER SUPPLY A ½" female pipe fitting is provided on the right end of the head unit. (Fig. 6 "D") Install the water filter screen provided with the cabinet. Use 3/8" O.D. copper tubing for the water supply.

DRAIN CONNECTIONS
It is essential that drain connections be made so waste water can't back up into the head unit or bin. On water cooled models, a separate connection is provided for discharging condenser water. (Fig. 6 "E"). All connections are labeled. We recommend covering all incoming water and drain lines with a plumbing insulation material to prevent condensation. If the head unit and bin drains are tied together through a "T"

connection, we recommend using a 3/4" pipe and a stand pipe vented to the atmosphere to prevent water traps. Drains must be at least 1/2" inside diameter and have 1½" drop per 5 feet of run. If drains are not close enough to allow drop for proper drainage, or water is to be drained in a stationary sink higher than ice machine drains, use an automatic condensate disposal pump. (Check and follow local plumbing codes.)

CHECK LIST FOR STARTING MACHINE

Remove tape securing the damper door, splash curtain, expansion valve, water pump, and float valve.

Remove and discard screw securing the water pump mounting bracket to the cabinet wall. Raise the pump enough to remove the corrugated packing protecting the pump during shipment.

Turn on water, and observe that the float valve shuts off the water when the level is about 2 inches deep. Should float require adjustment merely bend float rod carefully until desired water level is achieved. Turn the toggle switch to "water pump", left position.

The water pump will start pumping water into the tube located at the top of the evaporator. Return water will flow into the sump.

CHECK FOR THE FOLLOWING THINGS

A higher than necessary water level wastes water and reduces ice making capacity.

Turn the machine on and off several times to flush clean water through the system and to observe that waste water drains properly.

With the toggle switch in the "ICE" position, reach down and push the damper door open. The entire machine should stop and remain off until the damper is released.

The installer should replace the panel on the head unit, put the front panel in place, and check the first harvest of cubes to see that the machine functions properly.

The ice size controls consist of a Ranco or Penn reverse-acting pressure control (opens on pressure rise) and a Paragon time clock. These controls are factory set and should need no adjustment except in altitudes above 5,000 feet.

MANITOWOC'S FREEZE AND HARVEST CONTROL FOR 300 SERIES MODELS MHR & MHD

Freeze and harvest cycles on the above model Manitowoc Cubers are regulated by three very simple controls. The basic control is a low side reverse-acting pressure regulator made by either Ranco or Penn. This is mounted in the compressor compartment at the upper edge of the bulk head which separates this area from the freezing section. The second control is a Paragon Timer, located in the control panel of the freezing compartment. The third is a thermo disc installed on the suction line outlet of the evaporator. On starting a warm achine, the suction pressure may be upwards of 75 PSIG; but as the compressor runs, the suction pressure and temperature within the line is lowered. When the line temperature reaches 35 degrees F., the thermo disc "cuts in" and closes the clutch on the timer and holds it "in" continuously through the freezing cycle. When the suction pressure reaches 9 lbs. in the regular cube unit (11 lbs. in the dice cube unit), the pressure control electrically activates the timer motor. The cam on the timer motor is set at approximately 4½. This is equal to 6½ minutes running time. The clock continues to run until the cam stalls against the harvest micro switch. This places the unit in defrost, and it will stay in defrost until released by the bin damper switch when the sheet of ice falls into the bin. The thermo disc remains closed during the entire harvest cycle. It opens only when the temperature of the suction line rises to 65 degrees. This is a safety measure to prevent overheating in case the unit would stay in harvest.

If the dimple in the cubes is too pronounced, you may set the timer dial to 5. This will increase the freezing time. Likewise, if the bridging between cubes is too heavy, you may set the dial back to about 4. This shortens the freezing time.

CONTROLS

High Pressure Cut-Out

This shuts entire machine off, should the head pressure exceed 275 PSIG.

Suction Line Thermo Disc

Suction line thermo disc is a safety control located on suction line. This control is a Klixon switch that opens at 65^0 F + -5^0, and closes at 35^0 F + -5^0. The thermo disc acts only as a safety device to prevent overheating of the machine. Should the damper door switch fail after harvest, the thermo disc will open. Then the suction line

temperature reaches 65^0 + -5^0 this will return the machine to its normal freezing cycle by disengaging the clock clutch located on the clock.

Toggle Switch

The main power "ON and OFF" toggle switch is a double pole, double throw switch with "OFF" in the center position. With the toggle switch in the "water pump" (Left) position, only the water pump and the condenser fan operate. This is for checking the water inlet float level, pump operation, and for circulating cleaning solution.

With the toggle switch in the "ICE" (Right position, the water pump, compressor, and condenser fan (air cooled models), run for a normal ice making cycle.

Ranco or Penn Pressure Control

This control is a reverse-acting pressure control that opens on pressure rise. Upon decrease in suction pressure (11 lbs. dice cube, 9 lbs. regular cube), the pressure control closes, actuating the time clock.

Paragon Time Clock

After the pressure control energizes the time clock, the time clock motor turns a cam for 6½ minutes (number 4½ on time clock face). When the 6½ minutes have elapsed, the cam trips a micro switch which in turn cycles the machine into hot gas or harvest cycle. Simultaneously, the water pump (and condenser fan on air cooled models) are shut off.

SETTING PARAGON TIMER

Should it be necessary to adjust the timer for an accurate bridge thickness, proceed as follows:

1. Remove cover from the control box Fig. 1 "C".
2. Locate timer Fig. 5 "D".
3. Loosen adjustment screw, Fig. 8 "D".
4. To decrease bridge thickness, set arrow Fig. 8 "C" to number 3. Likewise to increase bridge thickness, set arrow to number 5.
5. Retighten set screw.

SOLID STATE TIMER

Ice cubers equipped with the newly designed solid state timer can be adjusted as per Fig. 9, Page 13. After the low pressure cut-in control has energized the timer motor, the timer motor will run for the length of time that it is set at for the proper bridge thickness. When this time has elapsed the machine will go into hot gas defrost or harvest cycle, by the hot gas solenoid valve opening and simultaneously shutting off the water pump (and condenser fan on air cooled models).

SETTING SOLID STATE TIMER

Should it be necessary to adjust the timer for an accurate bridge thickness, proceed as follows:

1. Remove cover from the control box Fig. 1 "C".
2. Locate timer.
3. To increase rotate dial clockwise.
4. To decrease rotate dial counter-clockwise. 1/4 turn equals approx. 5 min. See Fig. 9, Page 13.

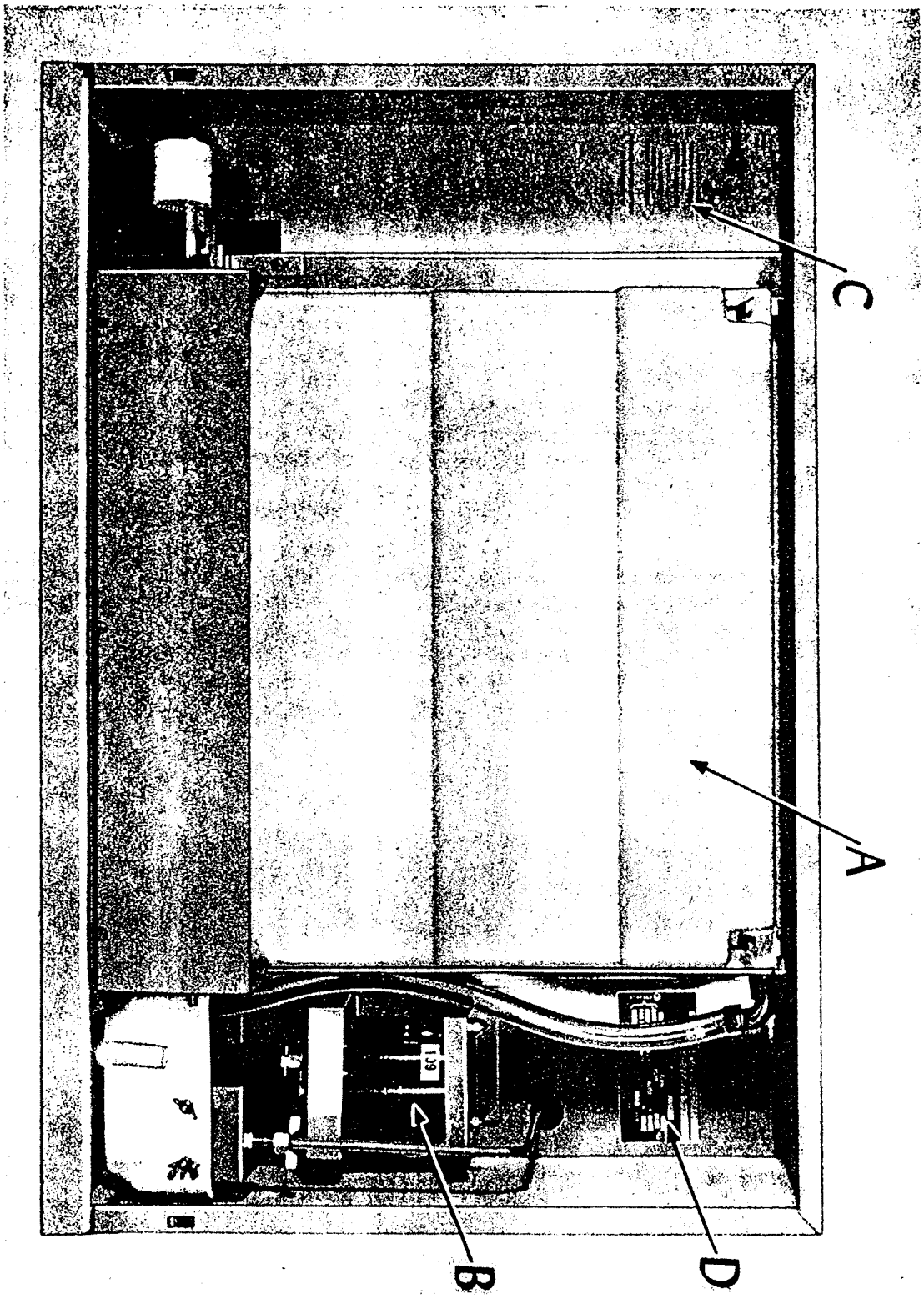


FIG. 1 – FRONT WITH PANEL REMOVED

A. Splash Curtain
B. Water Pump
C. Control Panel
D. Serial Plate

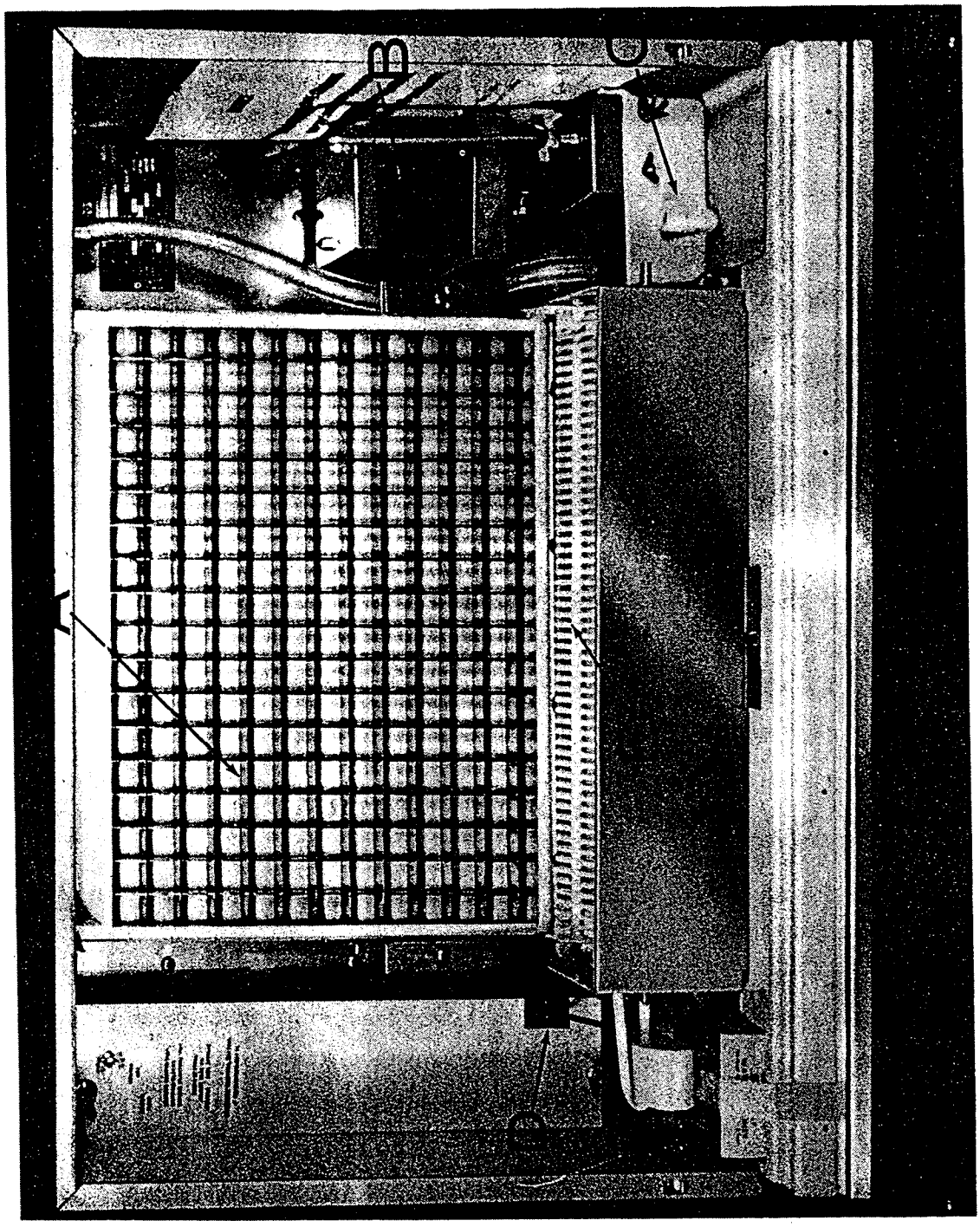


FIG. 2 – FRONT WITH SPLASH CURTAIN REMOVED

A. Evaporator
B. Water Pump
C. Water Sump
D. Bin Switch
E. Harvest Rack

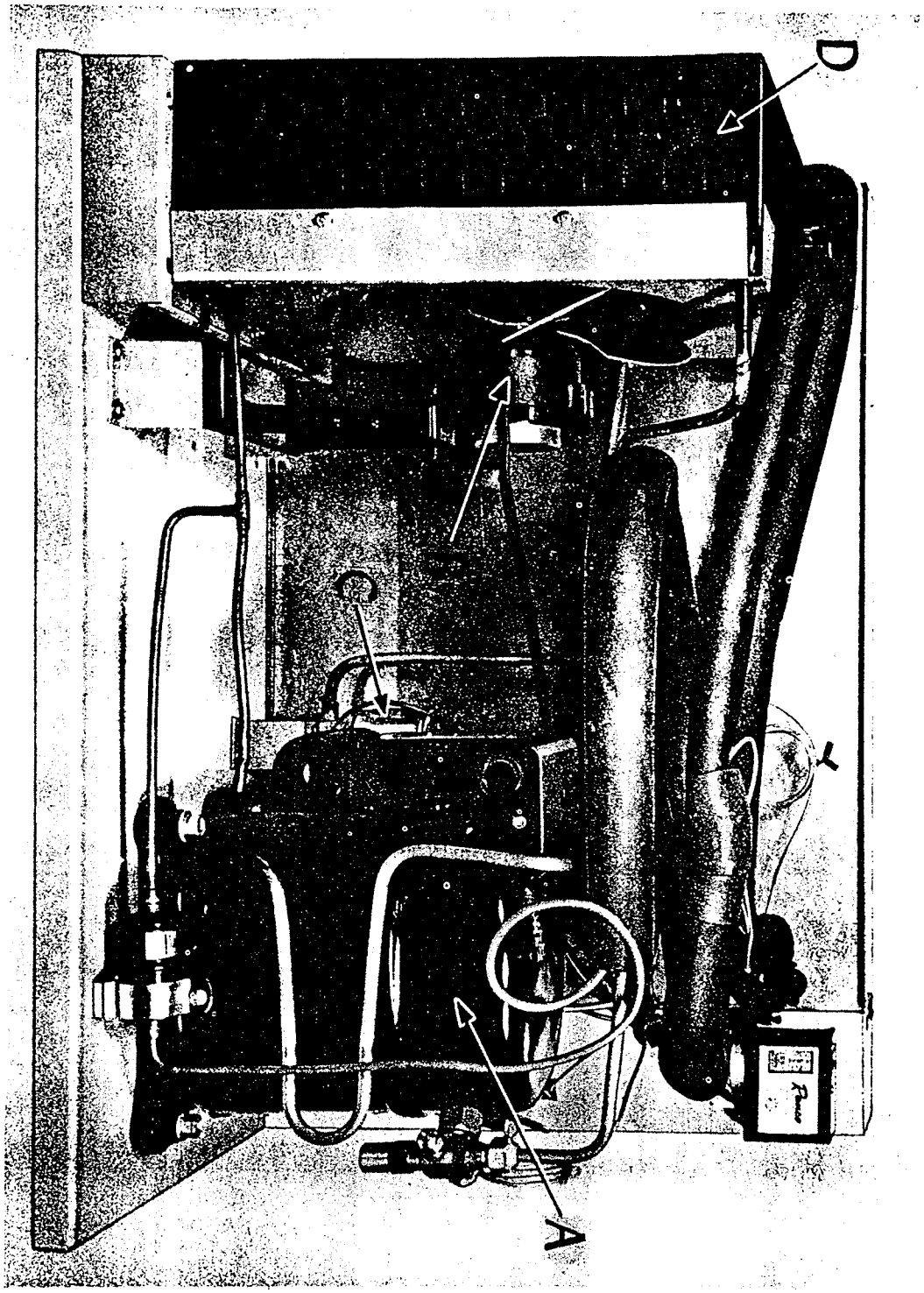


FIG. 3 – MACHINE SECTION

A. Compressor
B. Fan
C. Hot Gas Solenoid
D. Condenser

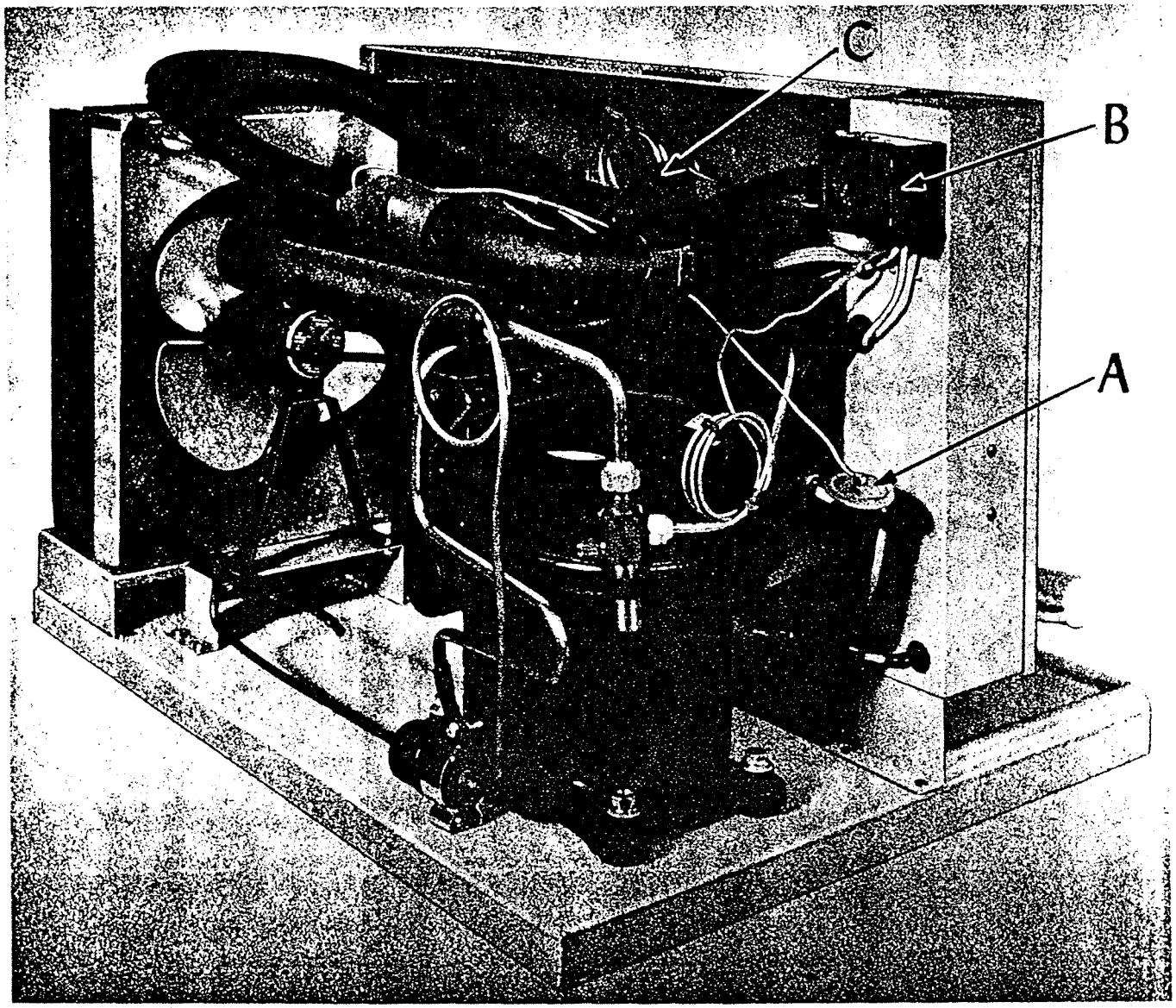


FIG. 4 – MACHINE SECTION

A. Expansion Valve
B. Ranco Pressure Control
C. Thermo Disc

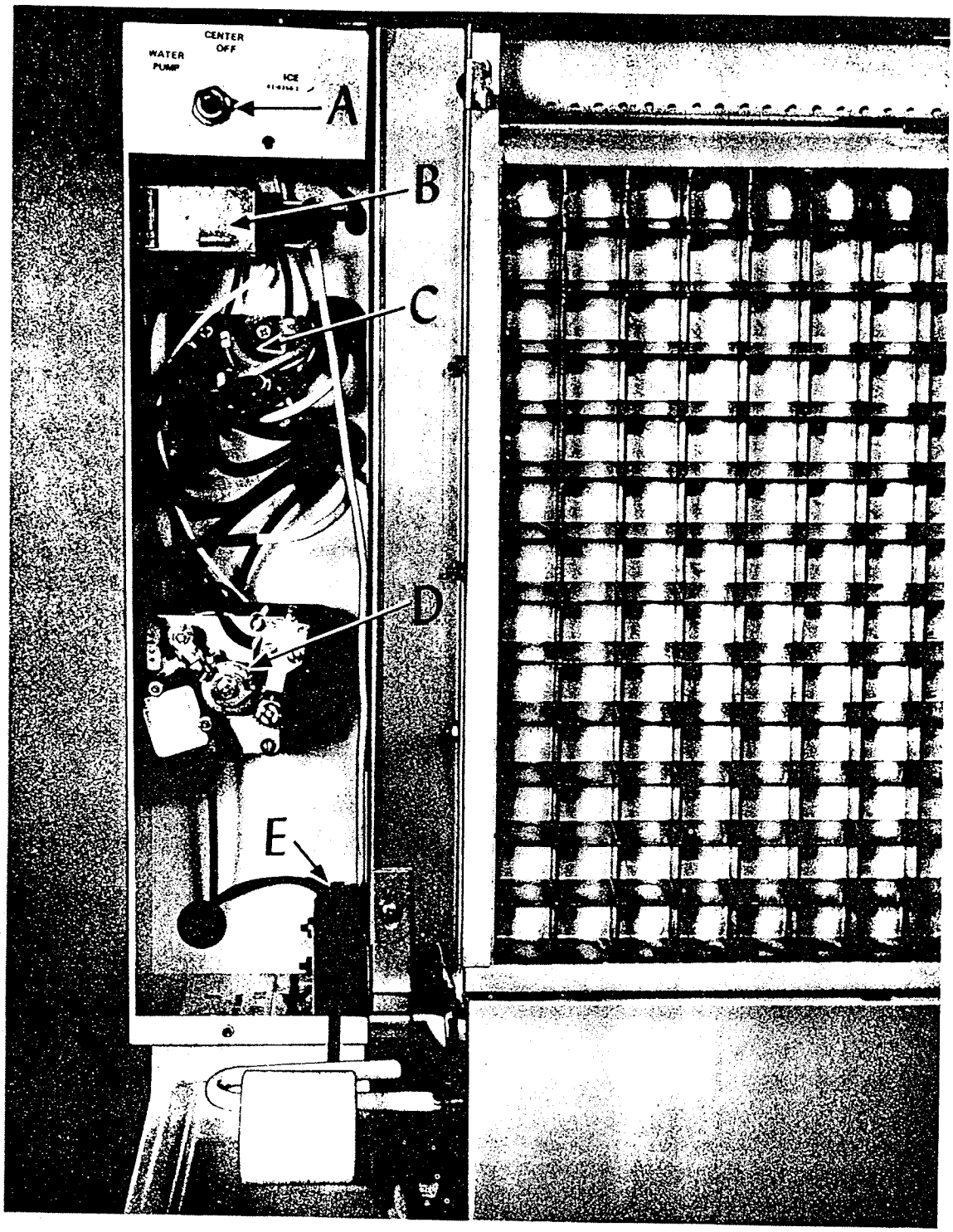
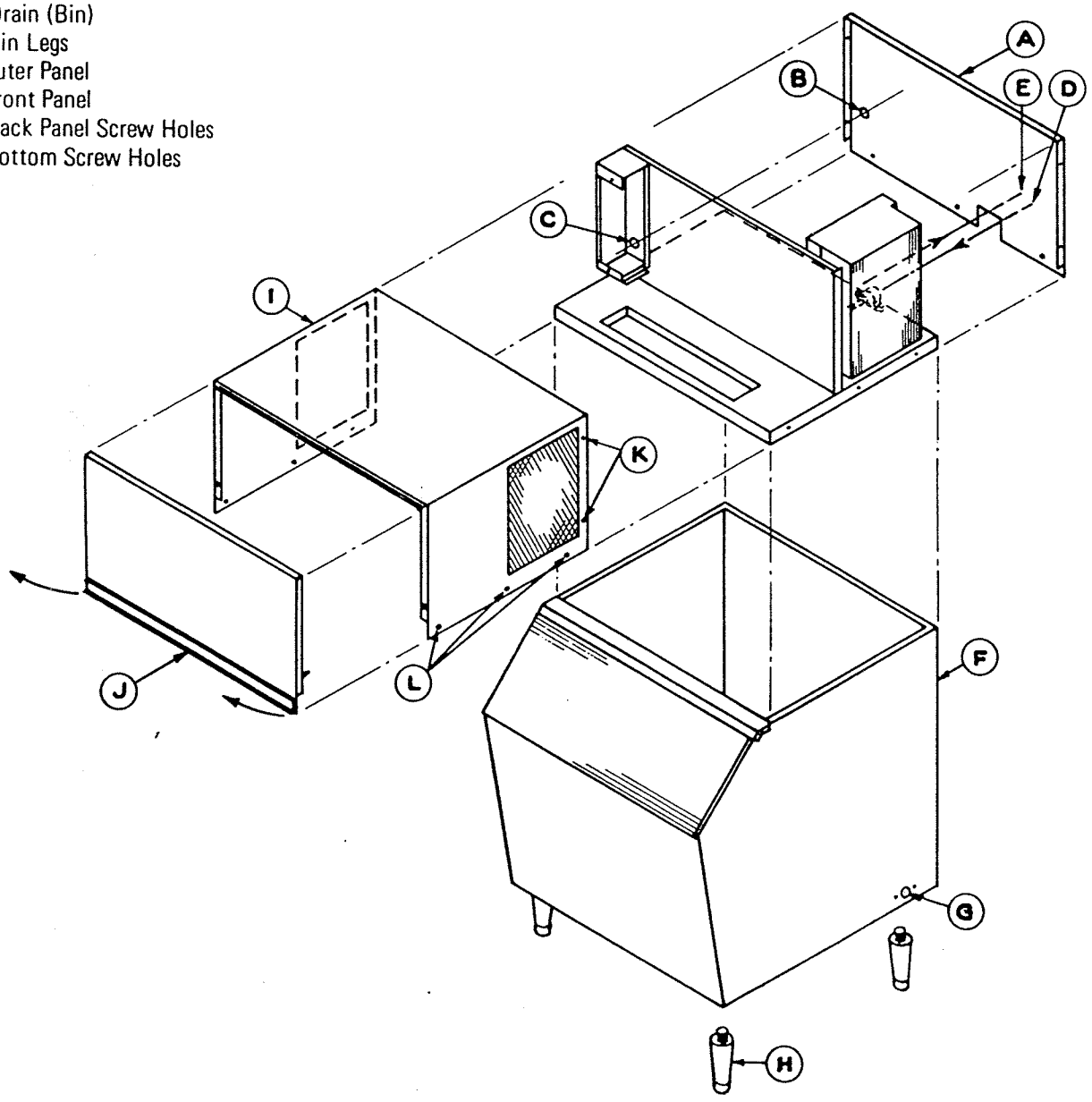


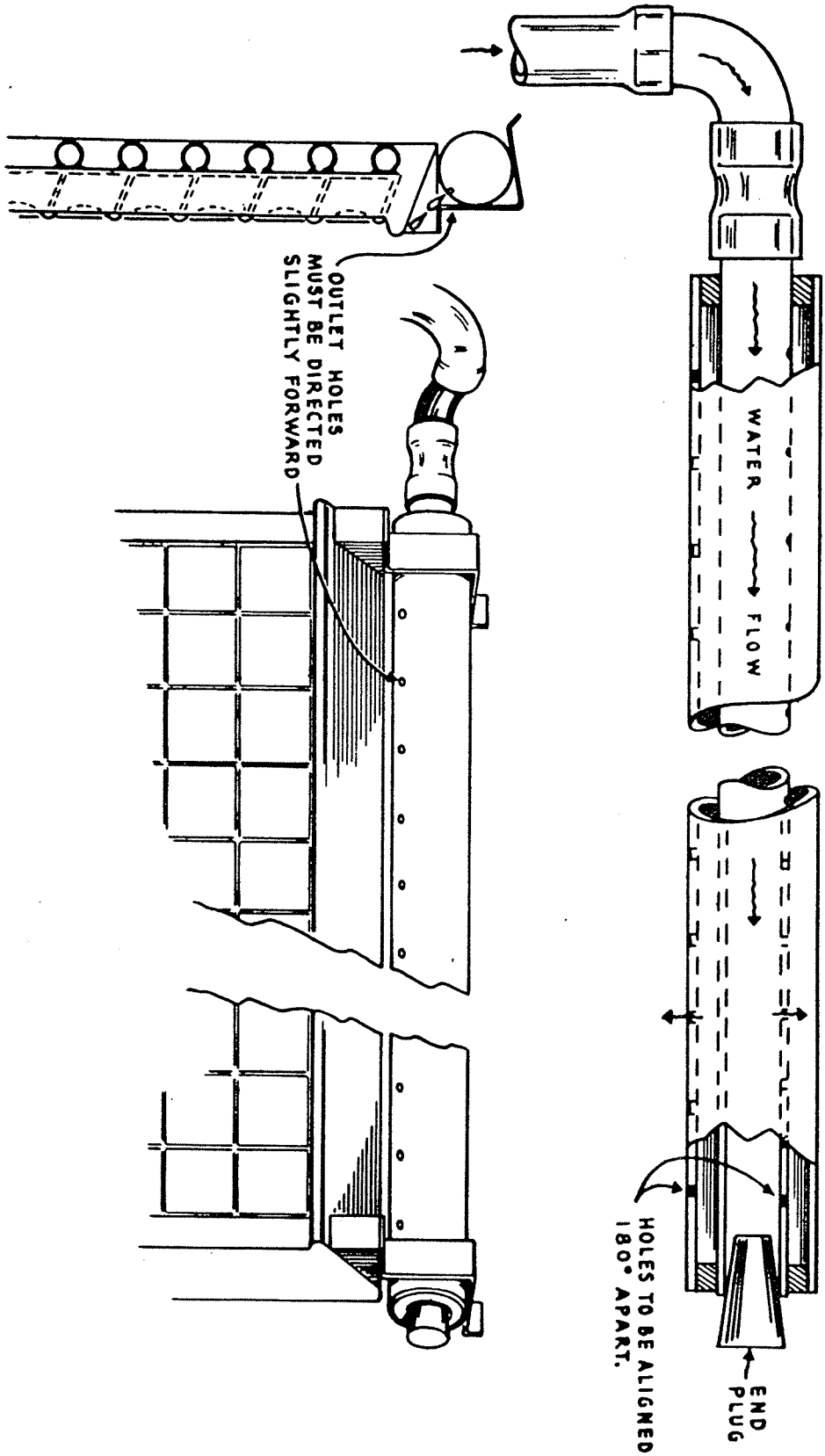
FIG 5 – CONTROLS

A. Toggle Switch
B. High Pressure Cut-Out
C. Terminal Board
D. Timer
E. Bin Switch

FIG. 6
CABINET AND BIN

A. Back Panel
B. Power Supply Inlet
C. Control Box
D. Water Inlet 1/2 N.P.T.
E. Condenser Water Outlet (Water Cooled Only) 1/2 N.P.T.
F. Bin
G. Drain (Bin)
H. Bin Legs
I. Outer Panel
J. Front Panel
K. Back Panel Screw Holes
L. Bottom Screw Holes





WATER SYSTEM SKETCH

Fig. 7

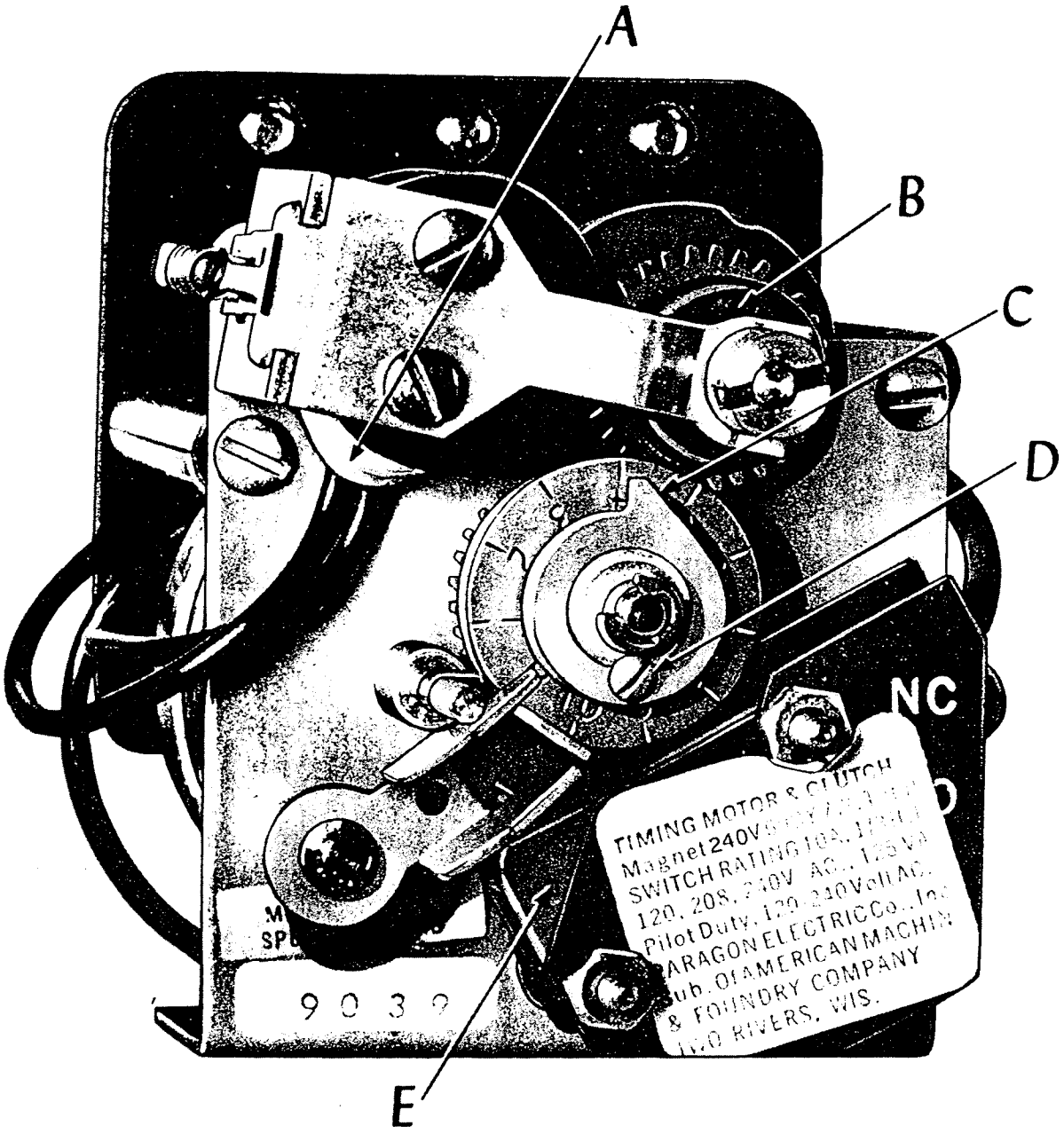
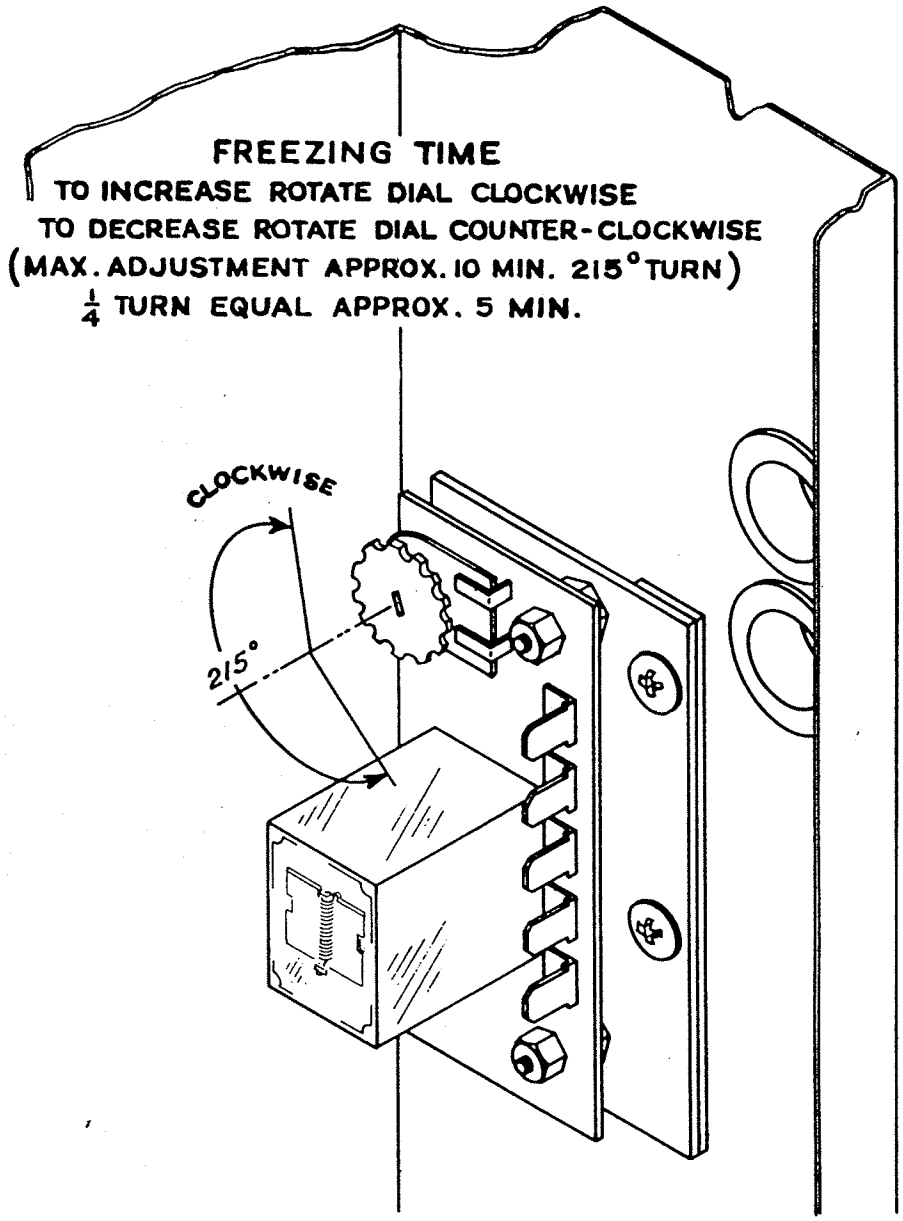


Fig. 8

A. Clutch Coil
B. Clutch
C. Timer Setting
D. Timer Setting Lock Screw
E. Micro Switch



CONTROL BOX VIEW OF SOLID STATE TIMER SETTING INSTRUCTIONS

FIG. 9

SERVICE ANALYSIS

COMPLAINT	CAUSE	CORRECTIVE MEASURES
Slow harvest	Contaminated or limed water system	Clean water system
	Low ambient (air cooled models)	Must be above 50^{0} F
	Water valve set too low	Adjust water valve to 125 PSIG head pressure
	Leaking water valve (water cooled models)	Replace water valve
High head pressure	Air in system	Evacuate and recharge
	Defective water valve (water cooled models)	Replace water valve
	Defective fan (air cooled models)	Replace fan
	Water valve not properly adjusted	Adjust water valve
	Contaminated air cooled condenser	Clean condenser
	Defective expansion valve	Replace
High suction pressure	Contaminated condenser	Clean
	Defective fan	Replace fan
	Defective water valve (water cooled models)	Replace or adjust water valve
	Moisture in system	Replace drier, evacuate, and recharge
Low suction pressure	Shortage of refrigerant	Locate leak and repair
	Moisture in system	Replace drier, evacuate system
	Ambient too low for operation	Must be above 50^{0}F.
Unit noisy	Fan shroud touching fan blades	Adjust fan mounting brackets
Ice maker will not stop when full of ice	Damper door not properly adjusted	Adjust damper door
	Defective damper door micro switch	Replace damper door micro switch
Time clock will not operate	Ranco pressure control not closing	Replace control
Time clock will not actuate harvest	Timer micro defective	Replace micro switch
	Thermo disc is not closed	Check thermo disc
Small cube bridge	Ranco pressure control not opening	Replace control
	Leak in refrigeration system	Locate leak, repair, evacuate, and recharge
Machine will not cycle into harvest	Defective time clock clutch coil	Replace
	Defective time clock micro switch	Replace, or tighten on
	Defective thermo disc or thermo disc loose on suction line	suction line

60 CYCLE

Cuber Model	MHR & MHD 300 Series Water Cooled 60 Cycle	MHR & MHD 300 Series Air Cooled 60 Cycle
Compressor Model	RSN20050-1AA	RSN20050-1AA
Compressor Voltage	115V-60Cy-1Ph	115V-60Cy-1Ph
Winding Resistance Common to Run	.6 OHMs	.6 OHMs
Winding Resistance Common to Start	3.8 OHMs	3.8 OHMs
Start Capacitor Rating	189-210MFD220V	189-210MFD220V
Fan Motor Model		MORRILL
Fan Motor Amps		.82
Fan Motor Watts		9 Watt
Fan Motor Volts		115 Volts
Fan Winding Resistance		28 OHMs
Solenoid Valve Volts	115V	115V
Solenoid Valve Winding Resistance	49 OHMs	49 OHMs
Hartell Water Pump Winding Resistance	9.5 OHMs	9.5 OHMs
Hartell Water Pump Amperage	1.8 Amps	1.8 Amps
Refrigerant Charge – R-12	36 ozs.	28 ozs.
Machines using Co-Axial Condenser	15 ozs.	
Normal machine amperage	13 Amps	14 Amps

Room Temperature		70	90	110	70	90	110
HEAD PRESSURE	Maximum				130	160	200
	Minimum				105	125	170
SUCTION PRESSURE	Maximum				18	19	21
	Minimum				9	10	11

50 CYCLE

Cuber Model	MHR & MHD 300 Series Air Cooled 50 Cycle	MHR & MHD 300 Series Water Cooled 50 Cycle
Compressor Model	RSH2-0050-1AG	RSH2-0050-1AG
Compressor Voltage	230V-50Cy-1Ph.	230V-50Cy-1Ph.
Winding Resistance Common to Run	1.2 OHMS	1.2 OHMS
Winding Resistance Common to Start	7.6 OHMS	7.6 OHMS
Start Capacitor Rating	41-53 MFD-220VAC	41-53 MFD-220VAC
Run Capacitor Rating		
Fan Motor Model	MORRILL	
Fan Motor Amps	.5	
Fan Motor Watts	7.5 Watt	
Fan Motor Volts	230 Volts	
Fan Winding Resistance	20 OHMS	
Solenoid Valve Volts	230 Volt	230 Volt
Solenoid Valve Winding Resistance	22 OHMS	22 OHMS
Hartell Water Pump Winding Resistance	46.5 OHMS	46.5 OHMS
Hartell Water Pump Amperage	.77 Amps	.77 Amps
Refrigerant Charge – R-12	28 Ozs.	36 Ozs.
Machines using Co-Axial Condenser	15 Ozs.	
Normal machine amperage	7.1 Amps	7.1 Amps

Room Temperature		70	90	110	70	90	110
HEAD PRESSURE	Maximum	135	175	215			
	Minimum	110	135	175			
SUCTION PRESSURE	Maximum	21	19	28			
	Minimum	8	9	10			

CLEANING INSTRUCTIONS

IN PLACE CLEANING

To clean the ice cuber water system without removing the components proceed as follows. NOTE – This is only recommended in locations where impurity build-up is not heavy.

1. Remove ice cuber front panel.
2. Shut off ice cuber.
3. Remove ice from bin.
4. Shut off water supply and remove water from water sump.
5. Pour one bottle of ice machine cleaner into sump and turn supply water on.
6. Place toggle switch to water pump position and circulate cleaner for about 30 minutes.
7. After cleaning shut machine off and remove cleaner. Flush water system thoroughly.
8. Clean ice storage bin with ice machine cleaner also.

DISASSEMBLING WATER SYSTEM FOR CLEANING

To clean parts by removing proceed as follows:

1. Shut machine off.
2. Remove splash curtain, water pump and water distributor.
3. Disassemble distributor as indicted in Fig. 7.
4. Disassemble water pump as follows:

A. Turn pump over and remove the 6 brass thumb screws.

B. Hold and depress impeller. Rotate plastic thumb nut counter-clockwise.

C. Remove screws and pump housing. Pump is now ready for cleaning.

D. Reassemble in reverse order as removed.

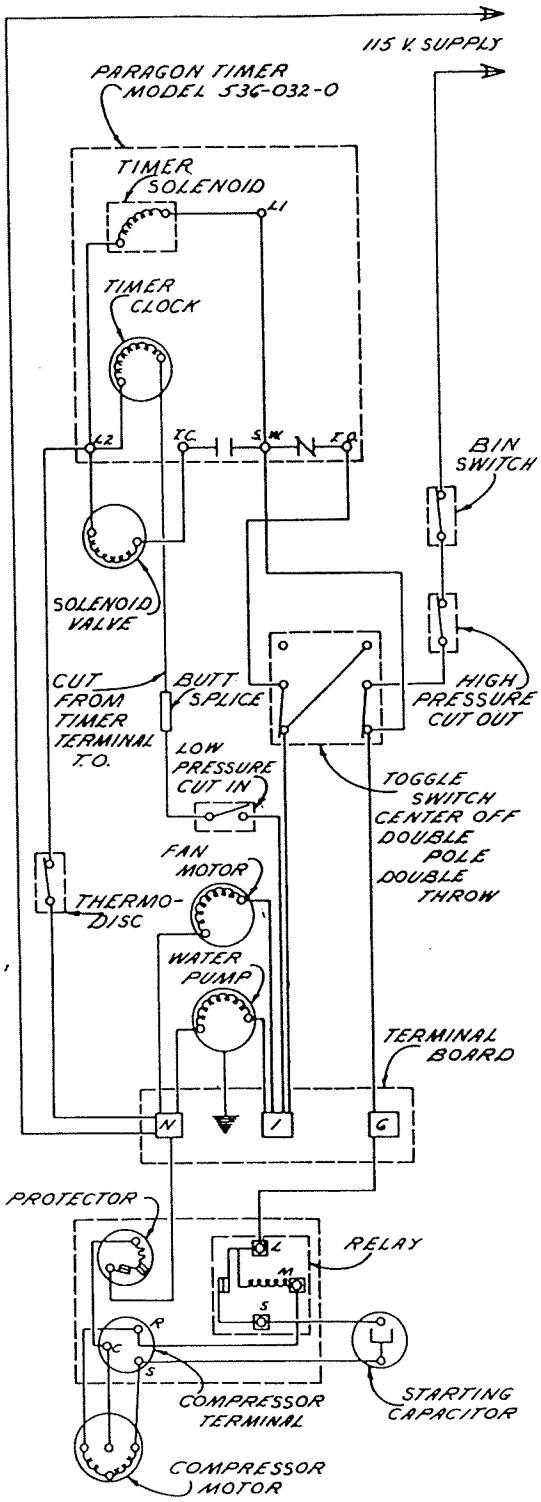
Scrub all parts removed using a nylon scouring pad, brushes, and a cleaning solution such as LIME–A–WAY from Economics Laboratory, Inc., Calgon Ice Machine Cleaner, or Boss Brand Milk Stone Cleaner from Northern Laboratories. Rinse all parts with clear water.

It is recommended that the ice be removed from the storage bin before scrubbing the base and evaporator assembly. Rinse with clear water. Check to see that overflow or drain hole in the base is clear and that water drains through freely.

Reassemble unit. To sanitize unit, mix ONE TEASPOON OF SODIUM HYPOCHLORITE IN ONE GALLON OF WATER. Pour solution into sump, then turn toggle switch to the left to start water pump.

Keep pouring solution into sump until system has enough to keep pump primed. After one minute, turn off pump and remove solution from water sump. Repeat with clear water before turning switch back to the ice making position. Make visual inspection for leaks and operation before replacing the front panel.

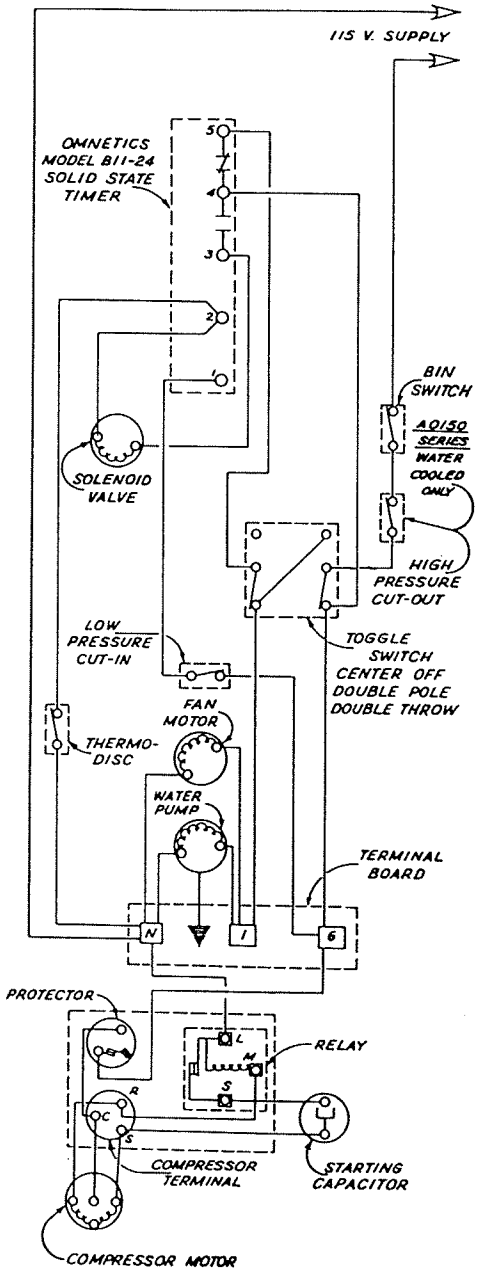
MHR & MHD 300 SERIES
AIR & WATER
FAN ON AIR COOLED ONLY
SHOWN AT BEGINNING OF
FREEZE CYCLE



60 cy

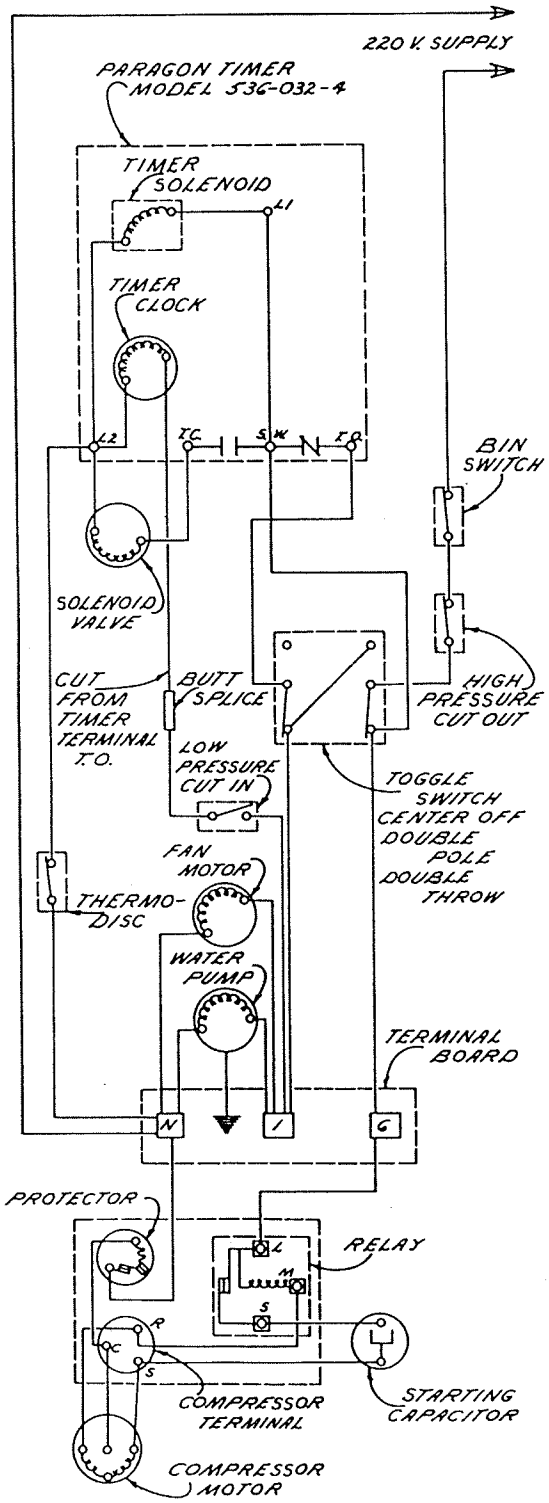
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MHR AND MHD 300 SERIES
AR AND AD 0150 SERIES
AIR AND WATER
FAN ON AIR COOLED ONLY
SHOWN AT BEGINNING OF
FREEZE CYCLE
115 VOLT, 60 CY.



81-0424-1

MHR & MHD 300 SERIES
AIR & WATER
FAN ON AIR COOLED ONLY
SHOWN AT BEGINNING OF
FREEZE CYCLE
220 Volt, 60 Cy.



50 cy

81-0412-1

BASIC PARTS LIST	PART NUMBER
Compressor	14-0012-1
Relay	15-0266-1
Overload	15-0003-1
Start Capacitor	15-0002-1
Drier	12-3006-1
Condenser (Air cooled)	11-5016-1
Condenser (Water cooled)	11-0015-1
Fan Motor	24-0221-1
Fan Blade	24-0015-1
Expansion Valve Assembly	13-6702-1
Thermo Disc	23-5086-1
Timer (Paragon)	24-0217-1
Bin Switch	23-0079-1
Toggle Switch	23-0056-1
Ranco Pressure Control	23-5079-1
High Pressure Cut-out	23-5501-1
Water Distributor Tube Assembly	15014-1
Water Pump Assembly	14-8023-1
Float Assembly	13-6902-1
Solid State Timer	24-0608-1

The following parts used on 230 Volt 50 Cycle models only.

Compressor	14-0005-1
Water Pump	14-8024-1
Solenoid Valve	24-0401-1
Paragon Timer	24-0603-1
Fan Motor	24-1203-1
Relay	15-0268-1
Overload	15-0273-1
Start Capacitor	15-0269-1

SERVICE AND PARTS PROCEDURES

Order and Pricing Procedure

All replacement parts for the Manitowoc ice machine equipment are to be ordered directly from the factory; however, any distributors or dealers who may be interested in stocking replacement parts for the machines they sell, in order to provide their customers with a prompt and efficient service, may purchase these parts with the understanding that, any time they feel they have parts they no longer need or feel they no longer want to carry replacement parts, they are to notify the factory's Parts Department as to which parts they wish to return.

Upon receipt of this listing, we will immediately send them written authorization to return these parts; and upon receipt of these parts, full credit will be issued. There will be no charge for restocking these parts. Of course, credit can only be issued if the parts are returned in a new and unused condition.

When placing your order, be sure to do as follows:

1. Print name and address plainly.
2. If special routing is requested, please show the name of the carrier.
3. Indicate quantity desired, print catalogue part number plainly and print name as shown in the catalogue.
4. Indicate model and serial number of the unit. The complete serial number is needed.
5. If uncertain as to the proper part number, please

give a complete description or sketch of the part and the location of the part which is needed.

6. Check to see that all required information is contained in your order to facilitate prompt shipment. All replacements parts are shipped from the factory on a f.o.b. Manitowoc basis. It is company policy to bill for all field replacement parts, according to terms as specified by our Credit Department.

All parts orders will be honored by the factory and will be billed according to our parts list schedules.

Parts which are covered by our warranty policy are to be returned to the factory for credit, transportation charges prepaid. Upon receipt of these parts here at the factory, they will be inspected; and if they are found to be defective, in material and workmanship, under normal use and service, credit will be issued.

Transportation companies are responsible for damage in transit as all shipments are tendered to them in good condition; and our responsibility ceases upon receipt of a signed bill of lading from the carrier. If the shipment arrives in a damaged condition or is short, the delivery carrier should be notified immediately.

Return of Defective Parts

All defective parts returned to the factory, transportation prepaid, must be tagged with a return material tag properly filled in. It is especially important that the cabinet serial number be secured and recorded on the tag, securing as much information as possible about the nature of the defect to prevent any delays in issuing credit. All parts should be returned as they are removed from the cabinet and not mutilated or tampered with. The return material tags are provided on a no-charge basis by the factory upon receipt of your request.

Our warranty and protection plan does not apply to cabinets that are not registered; therefore, it is necessary that, upon completion of the installation of the cabinet, the registration card be signed on the date of installation and mailed promptly to the factory Service Department in order for the cabinet to be registered.

Return of Hermetically-sealed Units

Extreme care should be used in servicing the hermetically-sealed mechanism. It is important that the trouble be correctly determined before the unit is changed. Be sure it is not the control, relay, or overload causing the trouble. The defect must be listed on the return material tag.

Return of Complete Machines

No complete machines may be shipped back to the factory for repairs without first securing prior permission from the factory. If an unauthorized shipment is received at the factory, it will be refused by our warehouse and immediately returned to the sender. Upon receipt of your request to return a cabinet, if we feel that your request is legitimate, you will be sent an authorized return label authorizing you to return this cabinet to the factory freight prepaid.

Service and Labor Charges

In accordance with our warranty and protection plan, which is included in each cabinet, this protection plan provided is available only through distributors and dealers who will be solely responsible for service and labor charges.

Ice Machine and Bin Warranty

From the date of original installation, we do hereby warrant each new Ice Machine and Bin to be free from defects in material and workmanship, under normal use and service, for a period of one year, and four additional years on the hermetic motor compressor in the Ice Machine.

Our obligation under this warranty is limited solely to correcting or replacing without charge at the factory in Manitowoc, Wisconsin any part or parts of this equipment which shall have been returned, transportation prepaid, and which our examination discloses to our satisfaction to be defective.

This warranty does not apply to any equipment that has been damaged by flood, fire, or suffered abuse, misuse, neglect or accident, or to any Ice Machine which has been altered so as to affect performance or reliability, except where such alteration has been accomplished with our prior written consent.

We further limit this warranty in that we shall not be held liable under this contract for any special, indirect, or consequential damages whatsoever resulting from any defect in material and workmanship which interferes with the normal use and service of such Ice Machine and Bin.

This warranty is a complete and exclusive statement of all terms of the agreement between the Manitowoc Equipment Works and the owner of the equipment, and all representations of the parties. This agreement shall not be varied, supplemented, qualified or interpreted by any prior course of dealing between the parties or by any usage of the trade.

Sales are made on the express understanding that there are no express or implied warranties other than the express warranty herein contained and that there are no implied warranties that the goods shall be merchantable or fit for a particular purpose other than the expressed one year and five year warranty set forth above.

To validate this warranty, the registration card must be signed on the date of installation and mailed promptly to the Manitowoc Equipment Works, Manitowoc, Wisconsin.

DEALER _____

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_____

INSTALLATION DATE _____

MANITOWOC EQUIPMENT WORKS
Div. of THE MANITOWOC COMPANY
500 South 16th Street
Manitowoc, Wisconsin 54220

Form 80-0032-1
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