Manitowoc® Service Communicator

Subject: Q130/Q210 Ice Machines

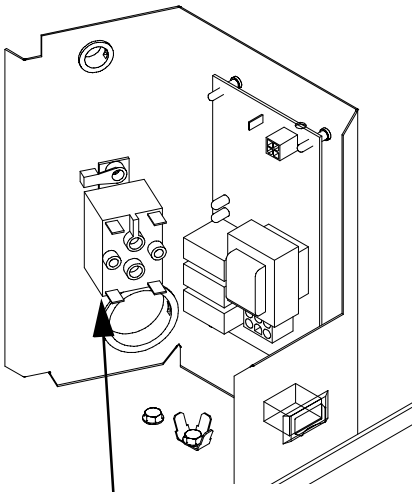
Compressor Relay Replacement

The Q130/Q210 compressor relay has been replaced with a contactor. Compressor failure can result if the compressor runs for extended periods under no load conditions (water pump off). If you have experienced a compressor failure, verify the relay contacts open and close correctly. Initiate an Automatic Shut-Off Sequence by opening the bin switch for more than 7 seconds during the harvest cycle (Q130 hold ice damper down - Q210 hold water curtain open). The compressor de-energizes when the automatic shut-off cycle begins.

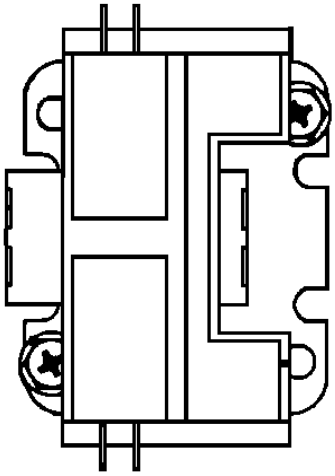
Kit number 7600833 (115/60/1) or 7600843 (208-230/50-60/1) are used for field replacement on all Q130/Q210 ice machines manufacturered with a relay.

Modifications required include:

- Replacing the relay with a contactor
- Replacing the contactor mounting screws
- Replacing the control box cover



Compressor Relay



Compressor Contactor

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