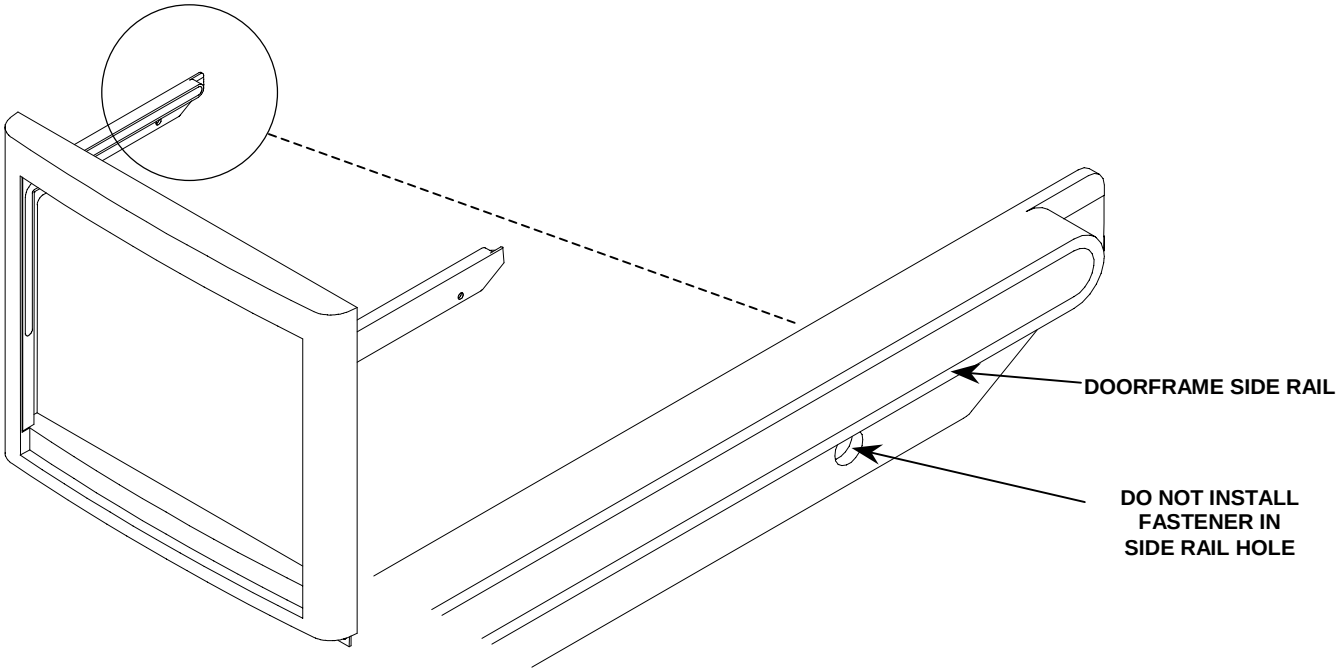
Manitowoc®

SERVICE COMMUNICATOR

Subject: QM20 Door Frame Mounting Potential Electrical Shock Hazard

The doorframe for Qm20 ice machines has a hole in the bottom of each side rail.
It is not necessary to secure the side rail to the bin with a screw.
The water pump power cord is routed inside the foamed wall on the left side of the ice machine.
Installation of a screw in the existing hole or anywhere along the left side rail could pierce the water pump electrical wire and **result in an electrical shock hazard**.
All ice machines must be properly grounded to prevent the possibility of electrical shock.



⚠ WARNING

DO NOT SECURE DOORFRAME SIDE RAIL TO BIN BY INSTALLING A FASTENER

MANITOWOC ICE, INC. 2110 S. 26th ST., PO box 1720, Manitowoc, WI. 54221-1720 USA
Phone 920-682-0161 • Service Fax 920-683-7585 Website - www.manitowocice.com