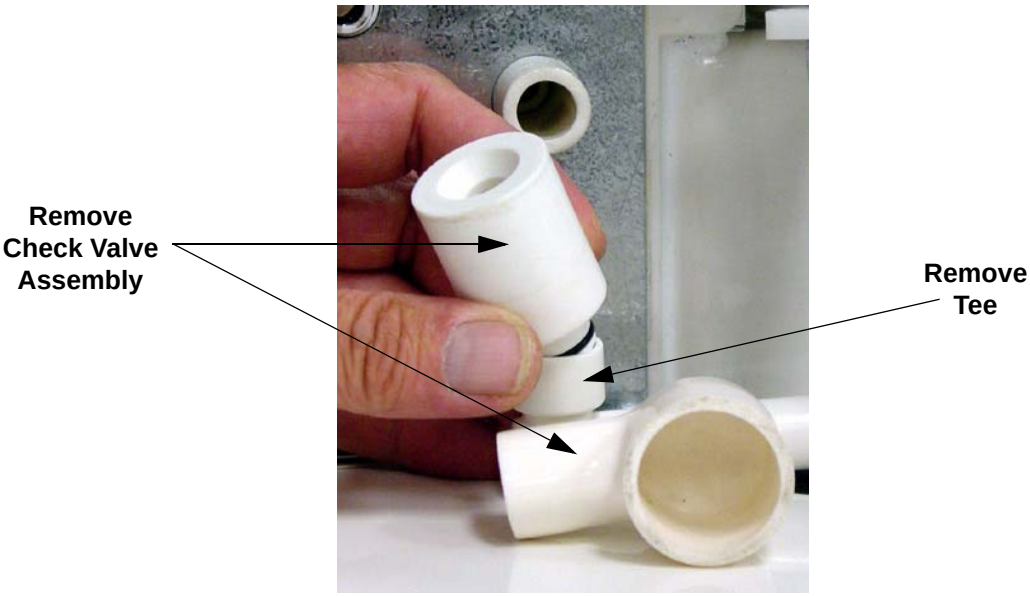
Manitowoc® Parts & Service Communicator

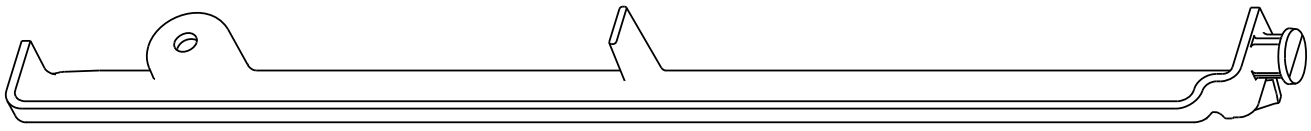
Subject: Drain Line Check Valve

Current production ice machines no longer have a drain line check valve. The drain line check valve assembly and components are no longer available. Please use the following replacement kit when a repair or replacement is necessary:

Ice Machine*	Check Valve Replacement Kit
S320/S420/S450	000002472
S300/S500/S600/S850/S1000/S1200	000002473
S1400/S1600/S1800	000002474
*Applies to Air/Water/Remote/QuietQube/Marine/Prison Models	

1. Remove the entire check valve assembly.
2. Remove the tee.
3. Remove the existing tubing to the drain adapter.
4. Slide insulation over provided vinyl tubing.
5. Connect the tubing from the dump valve directly to the drain adapter.
6. Remove the existing condensate drain pan.
7. Install the water diverter.





Water Diverter

MANITOWOC ICE, INC.

Address - 2110 S. 26th St., P.O. Box 1720, Manitowoc, WI 54221-1720 USA
Telephone - 920-682-0161 • Service Fax - 920-683-7585 • Web Site - www.manitowocice.com