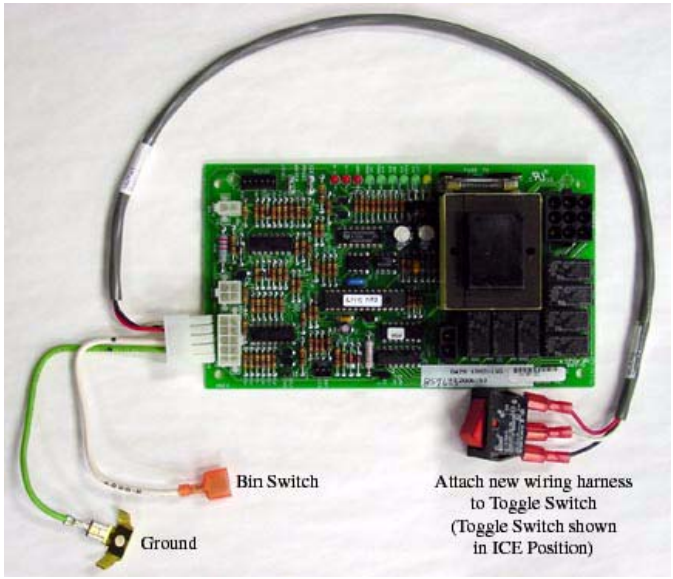
Manitowoc® Parts & Service Communicator

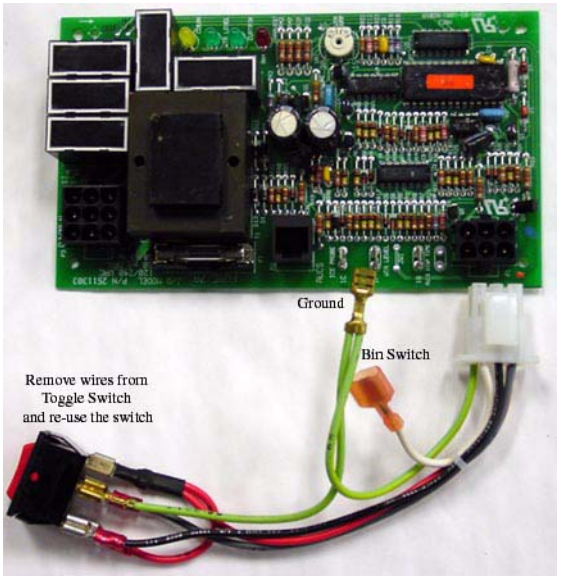
Subject: S Model Control Board Usage With IB Ice Machines

IB0624YC, IB0622DC IB0824YC, IB0822DC, IB1024YC, IB1022DC

IB (Ice Beverage) ice machines manufactured after 050400000 use the S Model control board and toggle switch. To standardize control boards for IB models all ice machines manufactured before 050400000 will receive a kit (76-0351-3) when replacing the control board. The kit consists of a control board, toggle switch wiring harness and front panel label. IB ice machines with an AuCS installed must be upgraded to an AuCS-SO when the control board is replaced. The previous version of AuCS will not function correctly with an S Model Control Board.



New Control Board and Wiring Harness



Old Control Board and Wiring Harness

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