Manitowoc® Parts & Service Communicator

Subject: Right Door Installation on S Model Ice Machines

Verify the door lip on the right door engages the ice machine bracket and is not engaged into the foam tape only. The foam tape will pull away and release the top of the door. Supporting the door by the bottom screw will lead to door breakage and possible bodily injury if the door falls to the floor. The instructions below outline right door installation.

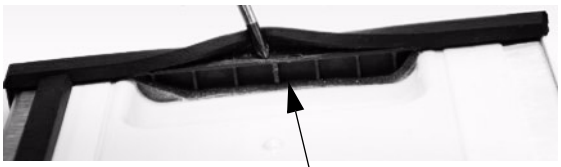
30” & 48” Models Right Door -

This pertains to machines manufactured before Serial Number 110090154.

1. Position bottom of door approximately 2” away from the ice machine.
2. Slide top of door down onto bracket.
3. To verify the door lip is engaged into the bracket and is not engaged into the foam tape only, pull forward on the top of the door as you push the bottom of the door into final position.
4. Secure door with screw.







Verify top lip engages with bracket and is not supported only by the foam tape



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