MANITOWOC ICE
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Service Bulletin

Subject: Refrigeration System Guidelines

ALL MODELS

Manitowoc recommends the use of a Factory Authorized Service company or Distributor Authorized Service Dealer .

NOTICE

The 60-month compressor warranty (including the 36-month labor replacement warranty) will not apply if the Manitowoc Ice Machine, Condenser or QuietQube® Condensing Unit were not installed according to specifications. This warranty also will not apply if the refrigeration system is modified with a condenser, heat reclaim device, or other parts or assemblies not manufactured by Manitowoc Ice. Refrigeration system additives such as leak detection dyes, inhibitors or non OEM approved chemicals.

Refrigerant System Leak Detection:

The refrigeration system should be charged with a trace of fluorocarbon refrigerant such as 404, 134 or other HFC refrigerant then pressurized with 250lbs of nitrogen. A fluorocarbon leak detector is used to check for leaks at joints and components.

ATTENTION:

Incorrect Process - Refrigerant Dye

It has come to our attention that some technicians are using refrigeration dye for leak detection when a leak is suspected. The use of dye for leak identification is NOT approved or authorized by any Welbilt brand including Manitowoc. You will not be reimbursed for work done using dyes and you could be held liable for future repairs.

Ice machines listed with an F in the model number use R404A refrigerant - Ice machines listed with a T in the model number use R410A refrigerant - Ice machines listed with a P in the model number use R290. Refer to the ice machine model/serial label to verify the system charge and refrigerant type.

Please refer to our website: https://www.manitowocice.com/ for training videos, warranty registration, factory authorized service locator and additional service literature.

For Technical Support: 844-724-2273 or IceService@welbilt.com