MANITOWOC ICE
2110 SOUTH 26TH STREET, MANITOWOC, WI 54220

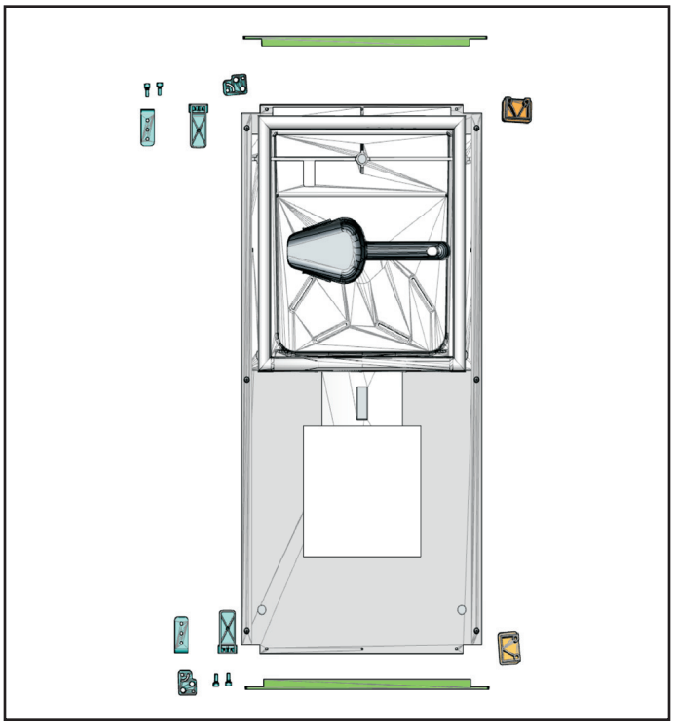
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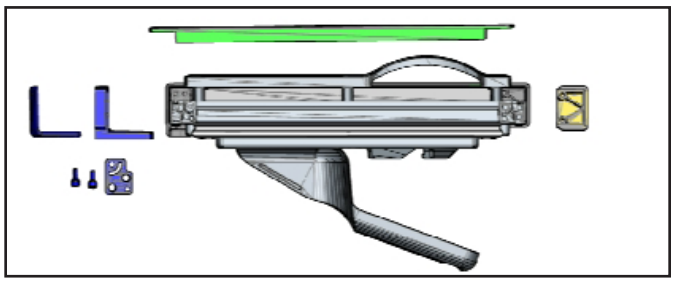
Service Bulletin

Subject: Reversing Door Swing

SM050 AND UP050 MODELS

REVERSING DOOR SWING

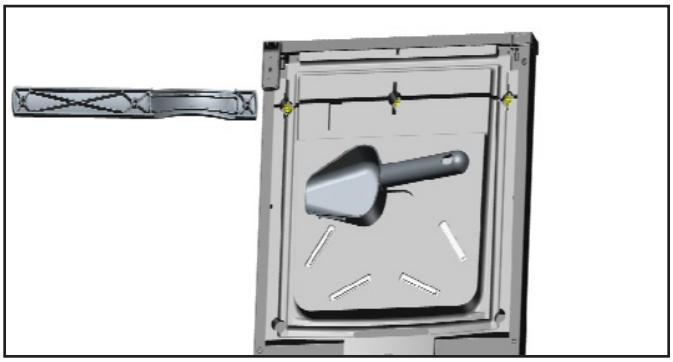




1. Remove top cover from the door - Use a putty knife to lift the inside edge of the top door cover out and up to disengage from the door panel. Repeat on bottom cover.
2. Release door from top hinge - Remove two allen screws from the top of the door and lift door panel off of two bottom allen screws.

NOTE: There are nylon washers for each bottom allen screw and one plastic bushing for the outside screw, do not misplace these parts they help the door swing smoothly.

3. Remove plastic covers from top and bottom hinges and remove screws securing the hinges. Reinstall screws in holes after hinges are removed.
4. Remove existing screws from cabinet to reinstall hinges on opposite side.
5. Install top and bottom hinges in new location.
6. Install the bottom allen screws, nylon washers, and plastic screw cover (to the outside screw).
7. Before installing the door, there is another plastic bushing for the top outside allen screw, remove from top of the door and reinstall on opposite side.
8. Place door on the two bottom screws.
9. Secure top of door with allen screws removed in step 2.
10. Reinstall top and bottom covers on door. Insert front pins first then snap into place.



11. Reverse door handle - Loosen 3 screws from inside door panel until the handle disengages. Flip door handle 180 degrees and tighten screws.