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Service Bulletin

Subject: Indigo Dual Evaporator Ice Machine Replacement Water Trough

REPLACEMENT WATER TROUGH PART NUMBER CHANGE FOR INDIGO DUAL EVAPORATOR MODEL ICE MACHINES

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

⚠DANGER

Disconnect electric power to the ice machine at the electric switch box before proceeding. Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

The part number for the Indigo dual evaporator replacement water trough has been changed.

Current Replacement Part Number	Discontinued Replacement Part Number
000014343	000001097

The current version replacement water trough has extrusions on the front and back sides of the water trough to minimize movement due to thermal expansion/contraction during ice making or vibration in the harvest cycle.

This movement combined with tolerance stacking can result in an ice machine experiencing interference with the water trough and ice dampers. Current production dual evaporator ice machines use a water trough with extrusions. If you are experiencing water trough movement that causes interference with the ice dampers, replace the water trough with part number 000014343 using the standard warranty procedure.

Replacement water trough identification.



