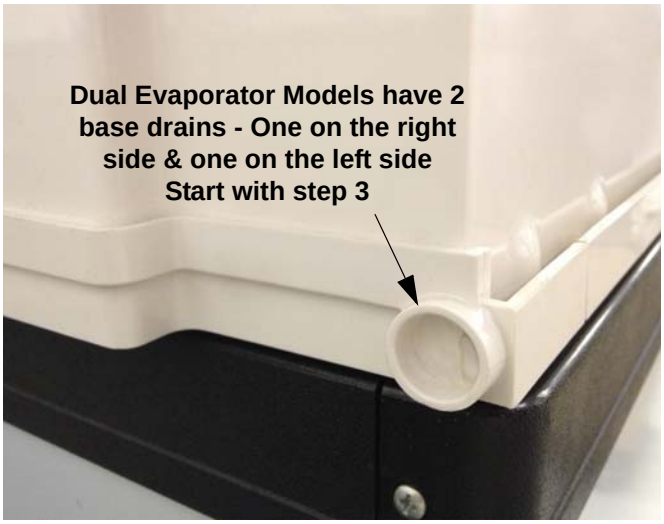
Manitowoc **Parts & Service Communicator**

Subject: Auxiliary Base Drains

Manitowoc Indigo and S model ice machines have a base that is capable of containing and directing water to the auxiliary base drain(s). Connecting the base drain will prevent water from overflowing and tracking to undesired locations.

In areas of high humidity connecting the base drain(s) is required. Best practice is to always connect the base drain(s) to avoid any possible condensation issues.

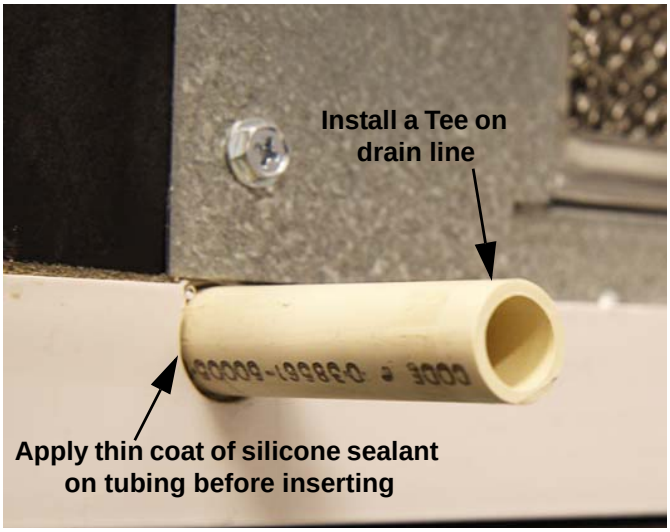
NOTE: Dual evaporator models have the base drain on the right and left side of the ice machine. Start with step 3 for these models.



1. The base drain will be covered by foam insulation that will need to be trimmed.



2. After the insulation is trimmed use a punch or dowel to breakout the thin PVC barrier.
3. Apply a thin coating of silicone sealant to secure the CPVC pipe to the PVC socket. This will prevent leakage while allowing removal. If tubing is difficult to insert, ream the leading edge of the base socket slightly.



4. Use a tee to prevent air lock and to provide access to blow out the drain during maintenance procedures.
5. Route separate 1/2” CPVC tubing to an open site drain. Do not connect the base drain to the ice machine drain tubing; The water pump could force water into the base area with each drain cycle.