Manitowoc **Parts & Service Communicator**

Subject: ICVD Transformer Wiring

ICVD transformers leave the factory wired for a 240V supply voltage. When connecting to a 208V supply voltage, the transformer must be rewired to maintain a 24V secondary voltage.

Failure to correctly wire the transformer can result in premature transformer failure.

Primary Voltage	Transformer L1 Wire	Transformer L2 Wire
220 volts to 264 volts	Black	Orange
197 volts to 219 volts	Black	Red
NOTE: Factory default transformer wiring is set to operate in the 220v - 264v range		

