Manitowoc Parts & Service Communicator

Subject: Securing S Model Water Pumps That Fall Out

There have been sporadic instances of water pumps dislodging from the ice machine base. This can be resolved by placing a #60 stainless steel hose clamp on the ice machine base and applying additional pressure on the water pump retaining ring. As an alternative a cable tie with minimum dimensions of 16” x 3/8” (40cm x 1cm) can be used.

The correct tension is achieved when:

- The water pump is removable by hand from the evaporator compartment
- The water pump doesn’t dislodge when bin doors close or the ice machine is bumped

Applying Additional Pressure To Water Pump Retaining Ring With Hose Clamp

