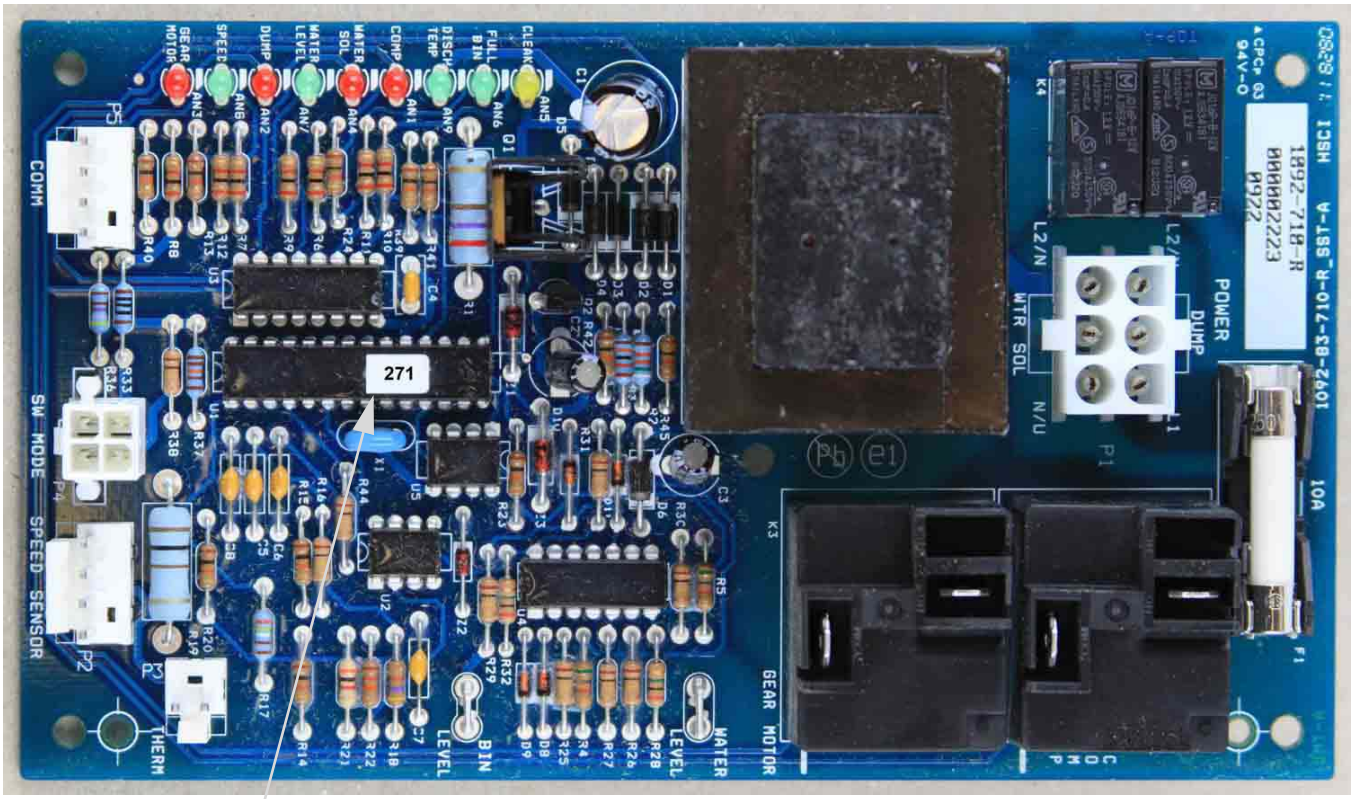
Manitowoc Parts & Service Communicator

Subject: Q Model Flake/Chiplet Control Board Time Delay

Changes have been made to the control board to decrease the time delay period from 45 minutes to 8 minutes. This control board will be used as the production and replacement control board for all Q Model Flake and Chiplet Ice Machines. The control board can be identified by the number on the control board microprocessor (343). Microprocessors with number 343 or larger will have the new sequence.

8 Minute Time Delay

- The 8 minute delay must expire before the water float valve, gearmotor or compressor will energize.
- The delay period starts when the ice machine enters Automatic Shutoff.
- The time delay ends 8 minutes after Automatic Shut-off.
- The time delay period can be overridden by moving the toggle switch from Ice to Off to Ice.



Location Of Microprocessor Number