Manitowoc **Parts & Service Communicator**

Subject: Danfoss Solenoid Valve Coil Change

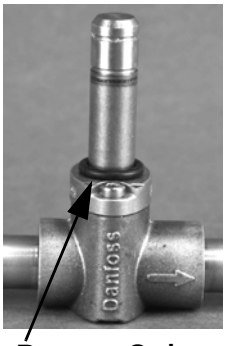
When replacing previous coil versions with latest coil type the o-ring must be removed and discarded. The coil will not seat correctly on the valve stem when the o-ring is present. An snap can be heard as the coil retainer seats. Improper coil seating can lead to erratic valve performance and premature coil failure.



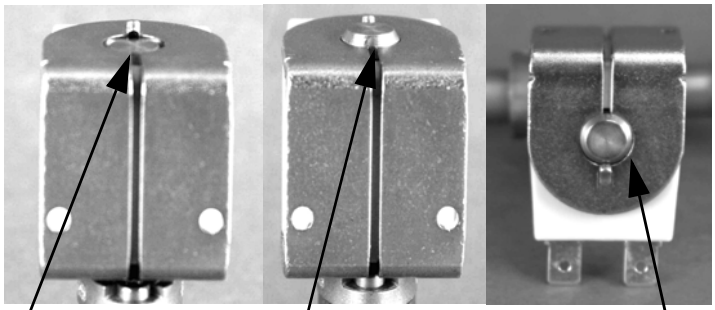
New Style Coil Replaces All Previous Versions



Examples Of Previous Coil Versions



Remove O-ring And Discard Before Installing New Coil



Incorrect - Coil Is Not Seated 100%

Two Views of Correctly Seated Coils Snap Indicates Retainer Has Engaged