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Instruction Sheet

Subject: K00387 - Taco Bell Logo Application

These instructions will help the location manager or machine installer to correctly center the urethane logo on the front panel of the Manitowoc ice machine.

Tools: #2 Phillips Screwdriver

Contents of Kit:

- Alcohol Prep Pad
- Urethane Logo
- Template - L-shaped Static Cling

Front Panel Remova

⚠Warning

Follow all steps for removing and reinstalling the front panel. Failure to follow these steps, leaving off parts, or overtightening screws, can lead to the panel falling off and result in injury and property damage. The panel is heavy.

⚠Caution

It is a UL requirement to properly install ALL panel screws. Only remove screws from one side of the ice machine at a time.

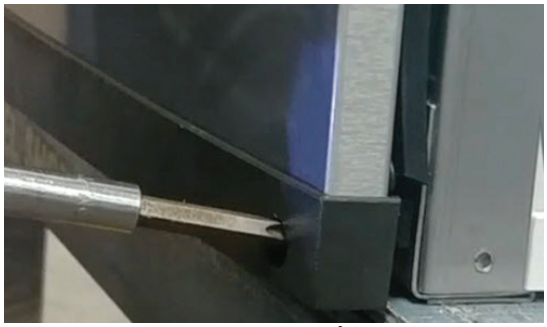
Lifting Hazard: A single person removal could cause injury or unit damage. Always have assistance when handling, removing or lifting panels. While handling, grasp firmly to ensure the panel does not fall or scratch the finish.

Keep fingers out of “pinch point” areas; clearances between the panel and between the panel and ice machine cabinet are small.

NOTE: If your machine is on a drink dispenser, remove the drink dispenser ice bin cover.

NON-HINGED PANEL

1. Use a #2 Phillips screwdriver to remove the two front panel screws.



Remove Front Panel Screws

2. Lift up to remove front panel door.
3. Place panel on a protected surface.

HINGED PANEL MODELS

1. Use a #2 Phillips screwdriver to loosen the two screws securing the front panel. Do not remove they are secured to prevent loss.
2. Open front panel.
3. Support with right hand, depress top pin, tilt top of panel forward and lift straight up off of the bottom pin to remove.



Support Panel with Right Hand & Tilt

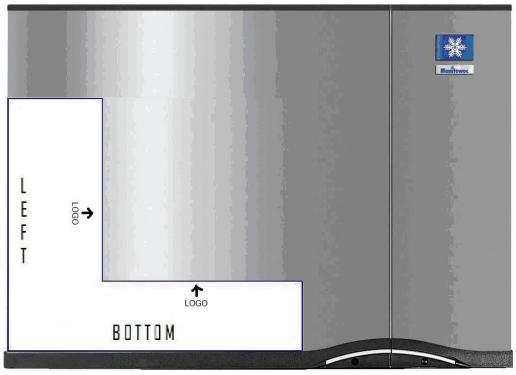
4. Place panel on a protected surface.

Document Number: 000002851_02 06/24

Logo Application

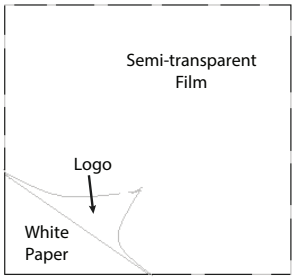
1. Place the panel on a flat, horizontal surface with the stainless steel side (exterior) facing up.
2. Make sure the white PVC film is removed from the front panel.
3. Use the inlcuded Alcohol Prep Pad to gently clean surface of stainless steel panel.
4. Find the large L-shaped template in the kit. Remove the plastic static cling from the paper backing.
5. Carefully place the L-shaped static cling template in the lower left-hand corner of the panel as shown in the illustration below:

NOTE: Verify template rests on the top edge of the bottom trim and is aligned with left edge of the panel.



Align Template to the Left Edge of the Panel

6. The urethane logo is covered on one side by white backing paper and on the other by a thinner semi-transparent masking film. Peel back the solid, white backing paper slowly, making sure the urethane logo remains attached to the thinner semi-transparent masking film. This must be done very carefully, as the logo has a tendency to remain attached to the solid white backing paper, and the logo itself could be divided into several pieces.

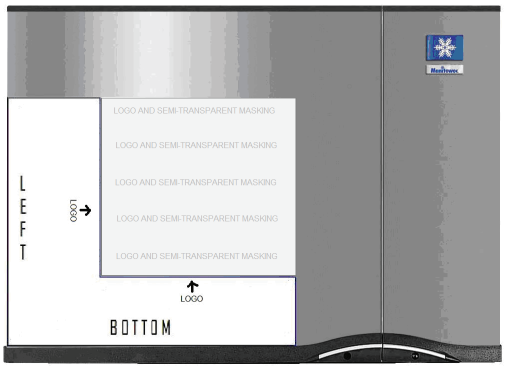


Carefully Peel Logo from White Paper

NOTE: Verify the entire logo remains attached to the semi-transparent film as you peel it back.

7. Carefully place the semi-transparent film and logo within the inside edges of the template, making sure the edges of the film are flush with the inside edges of the template, as illustrated below.

NOTE: Be sure that the logo is aligned properly. It is difficult to re-adjust the logo once the adhesive makes contact with the stainless steel.



Align Logo to Template

8. When the semi-transparent masking and logo are in place, apply pressure against the top of the masking, working out any visible air bubbles. Remove the semi-transparent logo masking very slowly, allowing only the urethane logo to remain in the space within the template frame. As the semi-transparent masking is pulled back, make sure no stray pieces of urethane logo remain attached to the semi-transparent masking. If this occurs, slowly lower the masking and press firmly against it to make sure the remaining piece sticks to the stainless steel.
9. Remove the template from the surface of the stainless steel front panel.
10. Reinstall front panel onto the ice machine.

NOTE: When reinstalling, once top pin is reengaged, hold the panel firmly against the ice machine. Verify there are no gaps and fully tighten the screws.

11. If the machine is on a beverage dispenser, reinstall the drink dispenser ice bin cover.