MANITOWOC ICE
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Installation Instructions

Subject: K00527 - Tamper Resistant Screw Kit

COMPONENTS

PARTS INCLUDED IN KIT



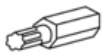
#1 STAINLESS STEEL WASHERS - QTY 2



#2 NYLON RETAINING WASHERS - QTY 2



#3 TAMPER RESISTANT SCREWS - QTY 2



#4 T15 SECURITY TORX BIT - QTY 1



#5 CAPTIVE NUTS - QTY 2

TOOLS REQUIRED



#1 PHILLIPS HEAD SCREWDRIVER



#2 MULTI-BIT SCREWDRIVER

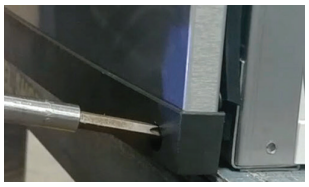


#3 NEEDLE NOSE PLIERS

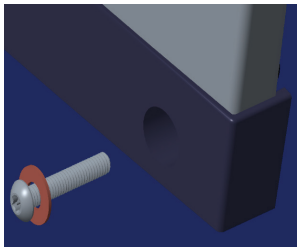


#4 NUT DRIVER - 5/16"

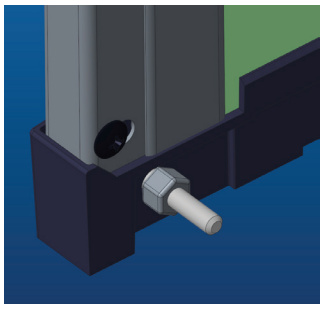
PROCEDURE



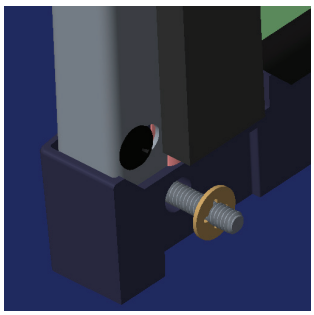
1. Remove the two Phillips head front panel screws using the Phillips head screwdriver.
   Dispose of Phillips head screws.
   Lift up to remove front panel door. If hinged the door will swing open.



2. Install the two stainless steel washers (#1) onto the two tamper resistant screws (#3).



22" & 30" Models

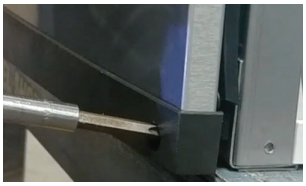


48" Models

3. Install tamper resistant screw and stainless steel washer through front panel door hole.

   22" & 30" Models - Install captive nuts (#5) onto screw threads on backside using the needle nose pliers and nut driver. Tighten the nut and then back off one turn to set the correct distance.

   48" Models - Install nylon retaining washer (#2) onto screw threads on backside.
   Repeat for other front panel door hole.

 *CAUTION - It is a UL requirement to properly install both front panel door screws.	4. Re-install the front panel door by sliding door into upper channels. Confirm front panel door is hanging properly, then securely tighten both tamper resistant screws (#3) with the provided T15 Security Torx Bit (#4) using a Multi-bit screwdriver.