MANITOWOC ICE
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# Installation Instructions

## Subject: K00498 (I1470) & K00505 (IF1400) - Front Panel Replacement

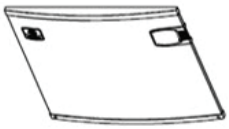
### COMPONENTS



**TOOLS REQUIRED**

#2 PHILLIPS HEAD SCREWDRIVER

**PARTS INCLUDED IN KIT**



#1 FRONT PANEL ASSEMBLY - QTY 1



#2 LEFT LATCH BRACKET - QTY 1 (with 2 holes)



#3 RIGHT LATCH BRACKET - QTY 1 (with 2 slots)



#4 FRONT PANEL SCREW - QTY 4 (2 extra)



#5 NYLON RETAINING WASHERS - QTY 4 (2 extra)



#6 EXTRA LATCH BRACKET MOUNTING SCREWS - QTY 4



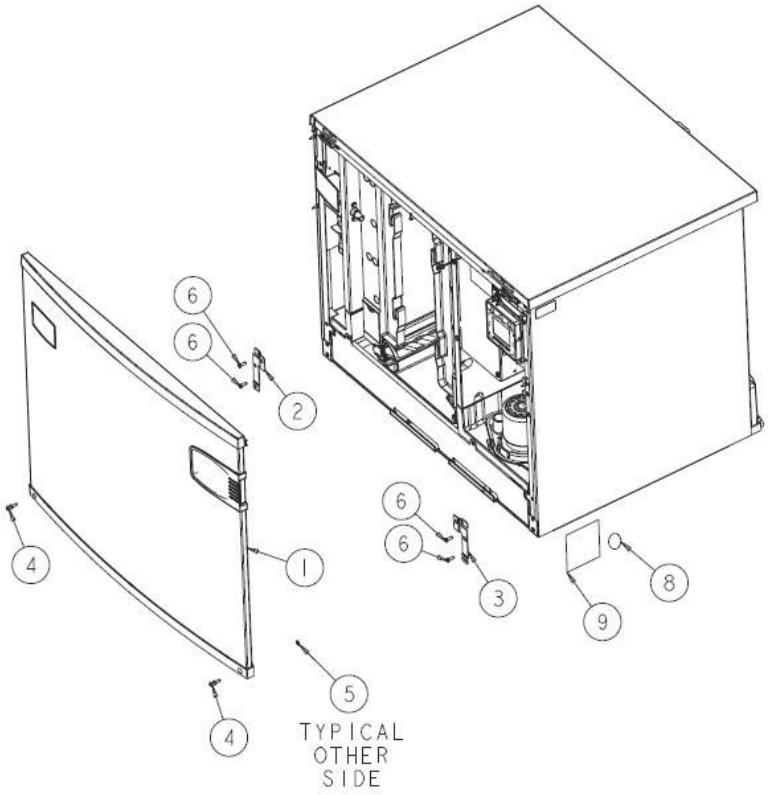

#7 SPLASH SHIELD LABEL - QTY 1



#8 GREEN DOT DECAL - QTY 1



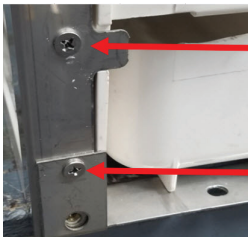
#9 YUM LABEL - QTY 1



**Replacing front panel and adding latch brackets.**



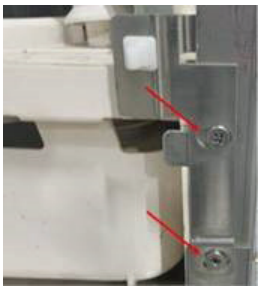
1. Remove the two front panel screws (#4) and lift off existing front panel.



2. Remove the two screws (#6) holding the left corner post to the base. *CAUTION - only remove screws from one side of ice machine at a time.



3. Install the left latch assembly (#2) with the strike facing out and the top tab fitting behind the corner post. Use the two screws removed in step 2 to mount bracket.



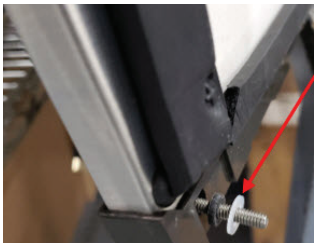
4. Repeat process for right side using right latch bracket (#3). If there is an issue aligning latches when snapping front panel in place, reposition this latch bracket for proper fit.



5. Place green dot decal (#8) and YUM service hotline label (#9) on right side panel, bottom front corner. Decal must not cover any information on the service label. Green dot is to signify retro kit has been installed.




6. Orientate splash shield as shown in unit. Clean and dry splash shield before installing FRONT label (#7) as shown.



7. Install front panel screw (#4) thru hole in bottom cap as shown. Install plastic retaining washer (#5) onto screw from backside as shown. Repeat for other side.



8. Re-install the front panel, ensure both clips snap into place. Securely tighten both front panel screws (#4). *CAUTION - It is a UL requirement to use both front panel screws.