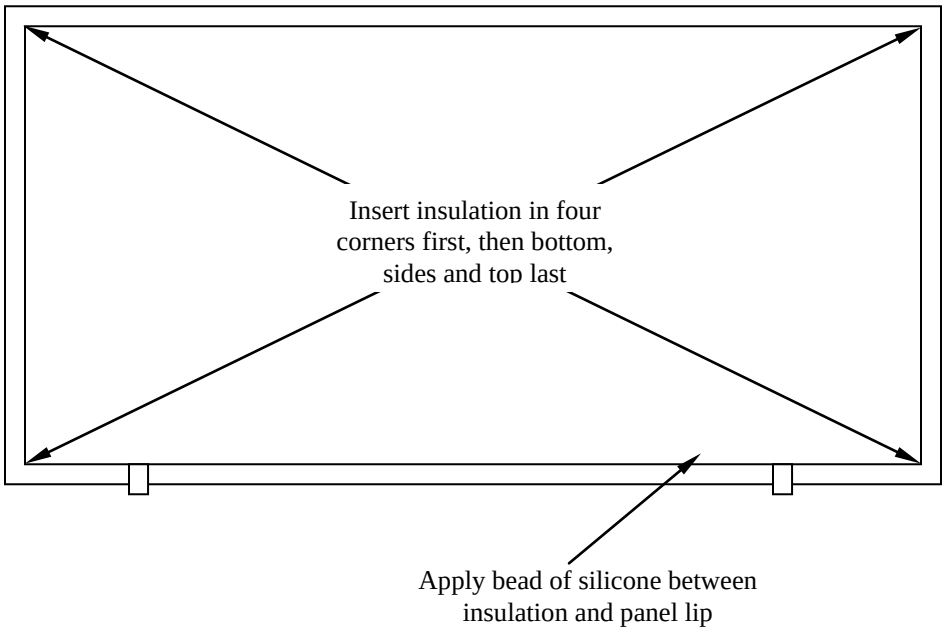
MARINE FRONT PANEL INSULATION

Installation Instructions

1. Remove ice machine front panel.
2. Remove existing insulation from front panel.
3. Insert new insulation into front panel.
   - Bow insulation and insert into the four corners.
   - Insert insulation under metal lip of panel; bottom first, then sides, then top.
4. Apply bead of silicone sealant between the insulation and lip of panel.
5. Reinstall panel.



Manitowoc Ice, Inc.
2110 South 26th Street, P.O. Box 1720, Manitowoc, WI 54221-1720 USA
Telephone 920-682-0161, Fax - Sales: 920-683-7589, Service/Parts: 920-683-7585, Other: 920-683-7879
Web Site - www.manitowocice.com

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