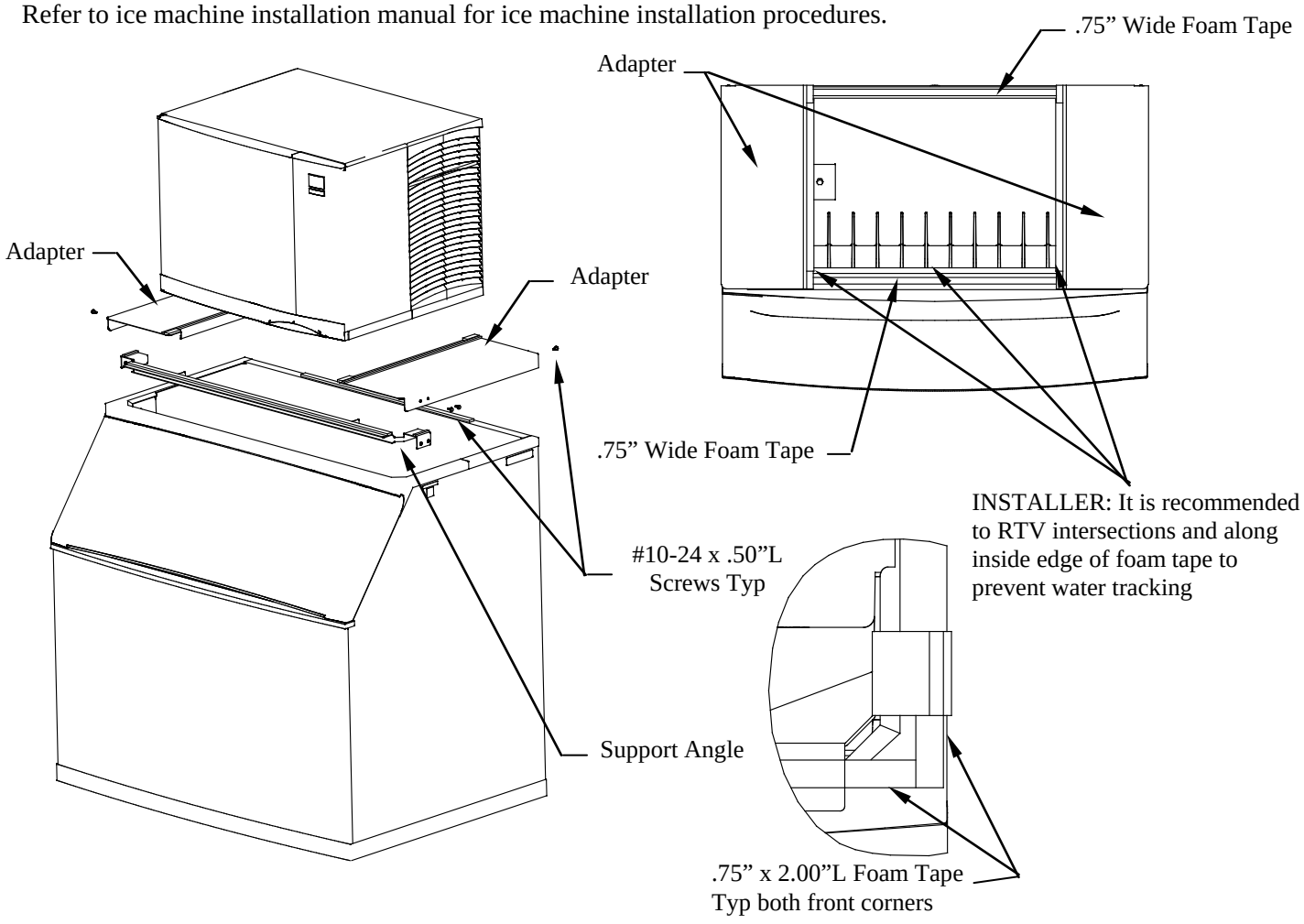
K00369 ADAPTER KIT

Installation Instructions

The K00369 kit is used for installing ice machines weighing less than 180 lb., Q-0280, Q-0450, Q-0600, Q-0600C, Q-0800C, Q-1000C, Q-1400C, S-0300, S-0450, S-0500, S-0600, S-0600C, S-0850C, and S-1000C, on a Manitowoc S or B-970 bin.

1. Note: Bin must be level before installation of ice machine.
   A. Remove the foam tape from the front and sides of the bin where the support angle will be located. Use the front angle to reference the areas where the tape should be removed.
   B. Place the support angle on the front edge of the bin and position as far forward as possible.
   C. Locate the four pieces of the 2" long, 3/4" wide foam tape in the front corners, as shown.
   D. Place the adapters on bin, as shown. Make sure the two holes from the support angle and adapters are aligned on the side.
   E. Using the adapters as templates, drill three 5/32" (4 mm.) holes, .500" (12.7 mm.) deep maximum, in bin. **Warning: Do not drill through the interior liner.** Attach each adapter with three 10-24 x .500" screws provided.
   F. Apply foam tape to the front and back of the bin between the adapters. Note: All other required foam tape comes preassembled with the support angle and adapters.
   G. Note: It is recommended to RTV intersections and along the inside edge of the foam tape to prevent water tracking.
2. Refer to ice machine installation manual for ice machine installation procedures.



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