# Q-DUAL/Q-1400 BULKHEAD SHIELD

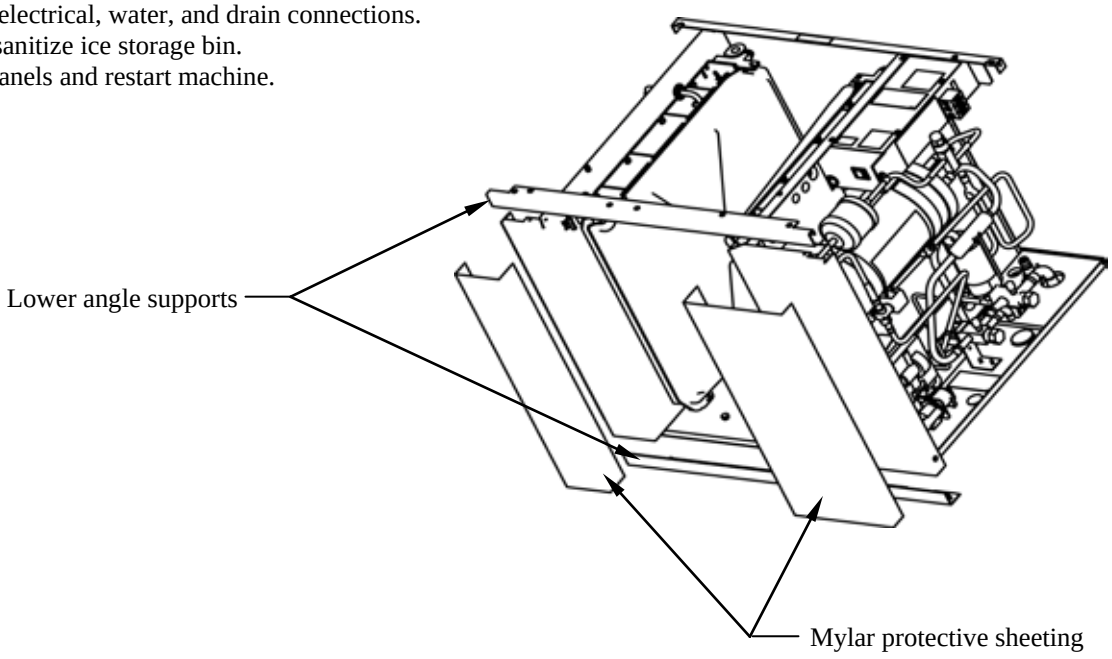
Installation Instructions

**⚠ WARNING**
Kit must be installed by a trained and qualified installer.

1. Remove all ice from bin.
2. Disconnect electrical, water, and drains from machine.
3. Remove the front, top, left, and right side panels.
4. Remove water trough and ice deflector (if installed).
5. Remove both the front and rear lower angle supports.

**⚠ WARNING**
**Potential Injury Situation**
May require the use of special equipment for lifting or tilting machine. Trained and qualified personnel are required for proper rigging, lifting, and supporting of machine.

6. Using suitable means of support, tip machine up approximately 6" so that it is resting on the back bulkhead. Use care when tipping the machine to avoid damage to the refrigeration tubing.
7. Clean bottom area of machine with mild soap and water. Remove any loose or bulging corrosion with a scraper, as required, to achieve a flat surface for the Mylar protective sheeting to adhere to.
8. Thoroughly dry the bottom portion of the machine. There can be absolutely no moisture on the adhesion surface when applying the Mylar protective sheeting. Use a hair drier or heat gun, as necessary, to speed the drying process.
9. Remove the paper backing from the left (narrower piece) Mylar protective sheeting and apply it to the bottom of the machine, as illustrated.
10. Repeat step 9 with the right side Mylar protective sheeting.
11. Carefully lower the front of the machine onto the bin and install both the front and rear lower angle supports.
12. Reinstall the ice deflector (if used) and water trough.
13. Reconnect electrical, water, and drain connections.
14. Clean and sanitize ice storage bin.
15. Install all panels and restart machine.



Manitowoc Ice, Inc.
2110 South 26th Street, P.O. Box 1720, Manitowoc, WI 54221-1720 USA
Telephone 920-682-0161, Fax - Sales: 920-683-7589, Service/Parts: 920-683-7585, Other: 920-683-7879
Web Site - www.manitowocice.com

8015363
03/04/04