S-MODEL and I-MODEL TOP EVAPORATOR FRAME

Replacement Instructions

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1. Turn off ice machine and disconnect power.
2. Remove water curtain and water distribution tube from evaporator.
3. Using a small flat screwdriver, chip out all top frame disks (Fig. 1). **IMPORTANT:** Be careful not to damage nuts and evaporator studs beneath disks.
4. Remove all 11/32" brass nuts; lift top evaporator frame and gasket from evaporator (Fig. 2).
5. Remove excess silicone sealant from top corners.
6. Install top evaporator frame on evaporator. Tighten brass nuts so evaporator frame is even along the entire front edge of the evaporator.
7. Fill mounting holes with silicone sealant. Insert new top frame disks and clean off excess silicone sealant. NOTE: Any residue may result in poor water flow over evaporator.
8. With silicone sealant, seal corners where top evaporator frame meets side brackets. **IMPORTANT:** Allow one hour for silicone sealant to dry.
9. Reconnect power and verify ice machine is operating properly.

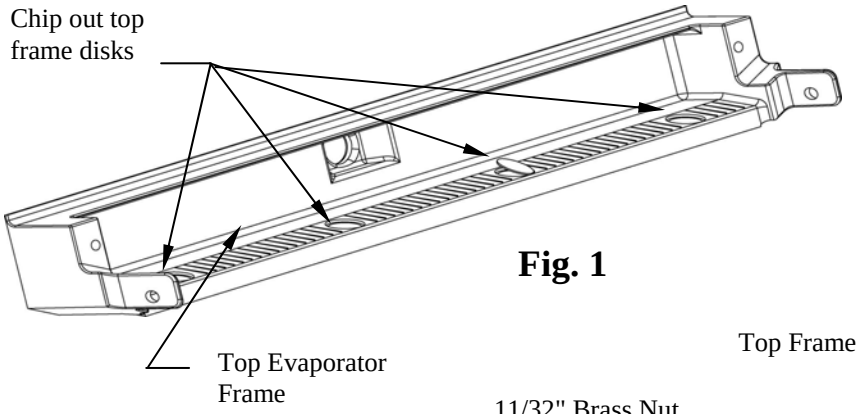


Fig. 1

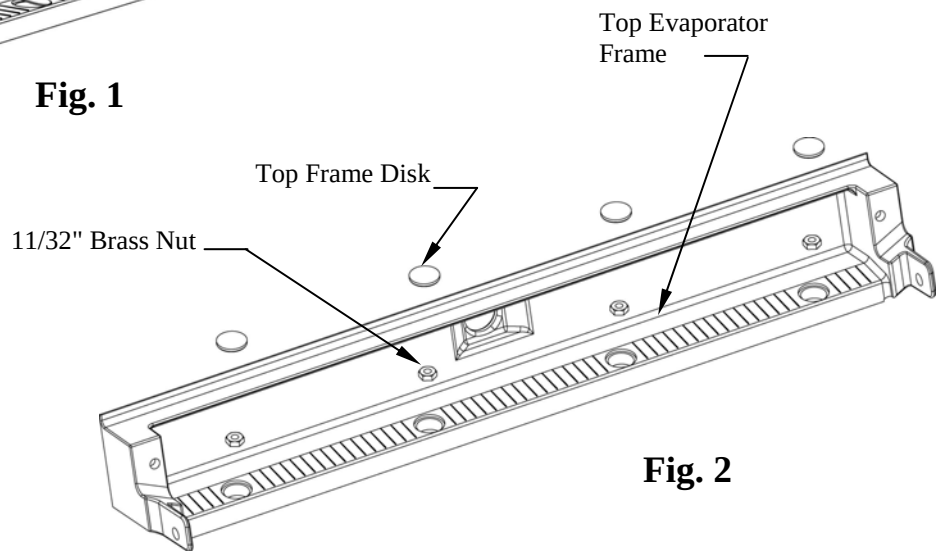


Fig. 2

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