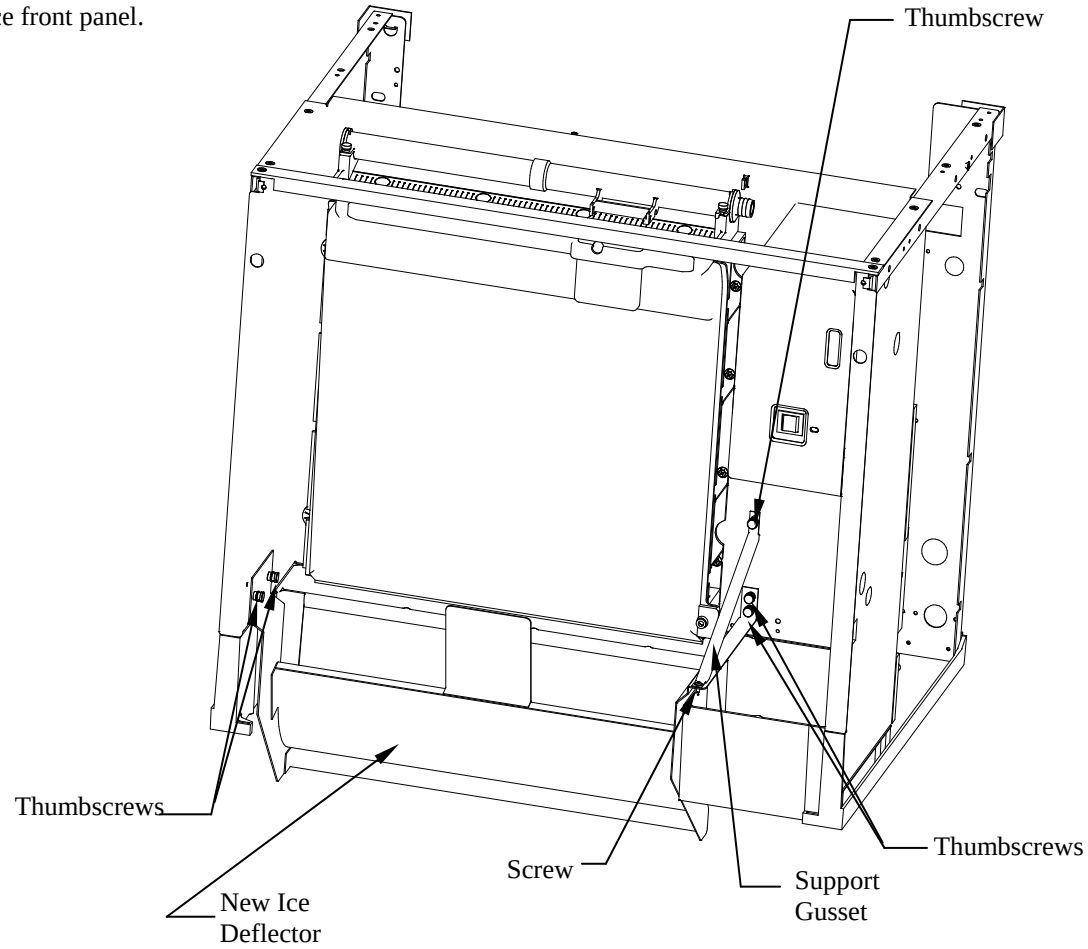
K00170 ICE DEFLECTOR KIT
Installation Instructions

The K00170, ice deflector kit, must be used with the Q-0280, Q-0450, Q-0600, Q-0800 and Q-1000 ice machine, when the ice machine is used on a non-Manitowoc ice storage bin.

1. Remove front panel.
2. Remove two thread-cutting screws from the left-hand bulkhead and three screws from the center bulkhead of the machine.
   A. **For Q-0280, Q-0450, Q-0600 only:** Place ice deflector in place with right-hand support against back wall and left-hand mount against left wall. Ice deflector should sit all the way down against sump on right and against left side ledge.
   B. Using deflector as a template, mark the four mounting holes.
   C. Drill holes using a 5/32" drill bit.
   D. Use the thread cutting screws supplied with the kit to cut threads in holes.
3. Install ice deflector with the five supplied thumbscrews, as shown.
4. Attach support gusset to right-hand side of ice deflector with the screw supplied. Mount gusset end with slotted hole to the back bulkhead with supplied thumbscrew.
   A. **For Q-0280, Q-0450, Q-0600 only:** Use support gusset as template to mark mounting hole in back wall.
   B. Drill hole using a 5/32" drill bit.
   C. Use the thread cutting screw supplied with the kit to cut threads in hole.
5. Replace front panel.



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