Q-0320/Q-0420 DUMP VALVE

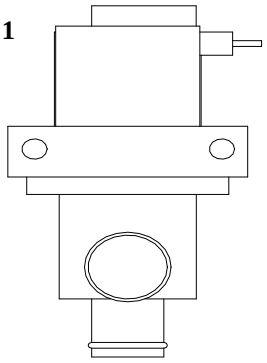
Installation Instructions

When replacing the dump valve on a Q-0320/Q-0420 **only** with the old style mounting bracket (Fig. 1) to a dump valve with the new style mounting bracket (Fig. 2), you must:

WARNING: DISCONNECT THE ELECTRIC POWER TO THE ICE MACHINE AT THE ELECTRIC SERVICE SWITCH BOX.

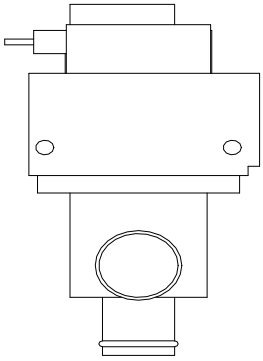
1. Remove the water dump valve shield from its mounting bracket, if applicable.
2. Lift and slide the coil retainer cap from the top of the coil.
3. Leaving the wires attached, lift the coil assembly off of the valve body (enclosing tube). Note the position of the coil assembly on the valve before removing it. Make sure the coil is in the same position, when reassembling the valve.
4. Remove the valve body.
   a. Remove the tubing from the dump valve by twisting the clamps off.
   b. Remove the two screws securing the dump valve and the mounting bracket.
5. Drill out two holes on the angle bracket to 7/32" (Fig. 3).
6. Screw the angle bracket to the dump valve.
7. Reinstall the valve, coil, and hoses.

Fig. 1



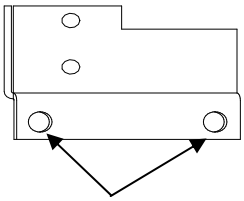
Dump Valve with Old Style Mounting Bracket

Fig. 2



Dump Valve with New Style Mounting Bracket

Fig. 3



Drill out to 7/32"

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