K00138 ADJUSTABLE CASTER LEGS
Installation Instructions

This caster kit may be used only on the following Manitowoc storage bins: B400, B570 and B970.

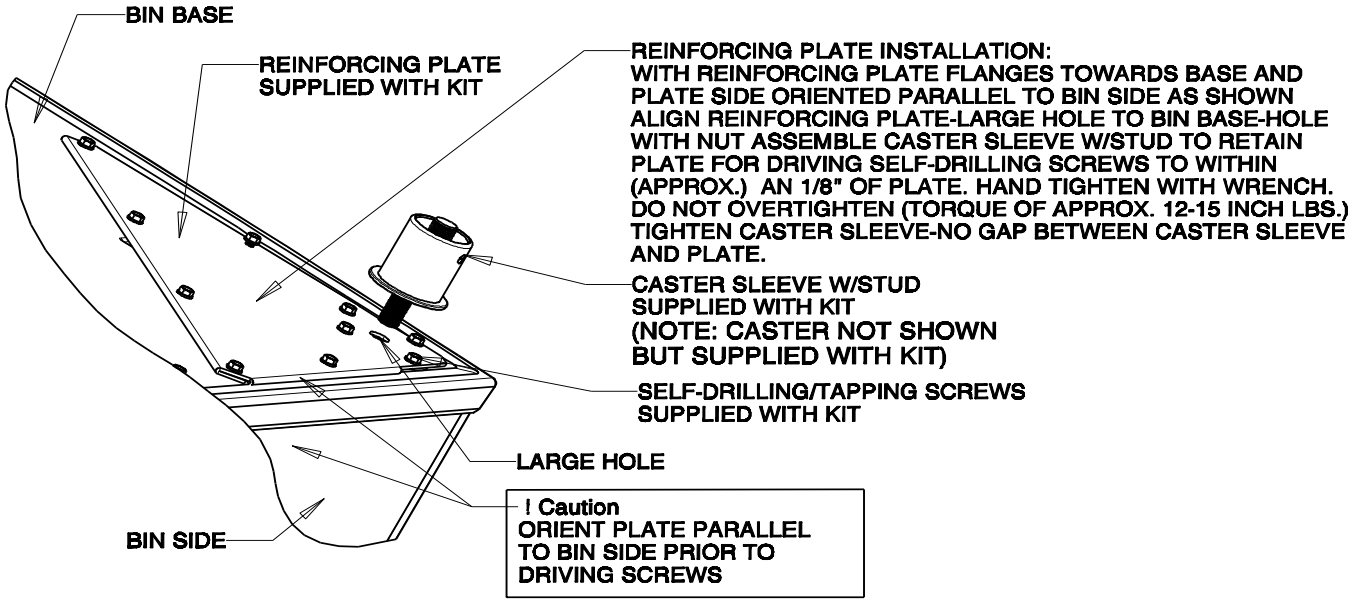
! Warning: CASTERS ARE NOT TO BE USED WHEN STACKING MACHINES OR ON THE 22" WIDE BINS, B320, B420 BINS OR OTHER BINS NOT LISTED ABOVE.

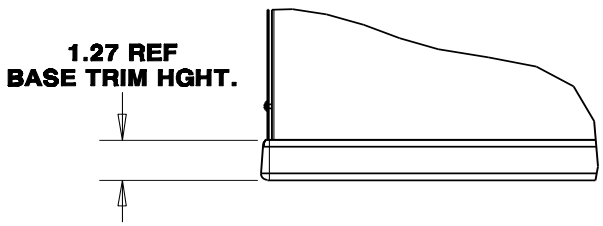
1. Lay the bin on its side on a piece of cardboard while performing the kit installation. Attach the reinforcing plates as shown below.
2. Reinforcing plate installation (see detail below). ! Warning: must be installed to prevent damage to bin base.
3. Attach the casters to the caster sleeve assemblies. The casters with brakes must be mounted on the front of the bin.
4. After the casters are secured, stand the equipment upright and place in intended location.
5. To level; loosen the set screws on the caster sleeve while holding the sleeve turn the casters to decrease or increase height. After leveling, retighten all set screws.

! Warning: DO NOT EXTEND LEG ON CASTER BEYOND THE MAXIMUM HEIGHT ADJUSTMENT INDICATED BY THE GROOVE ON EACH LEG. MAINTAIN TIGHTNESS OF CASTER SLEEVE TO PLATE AT ALL TIMES.

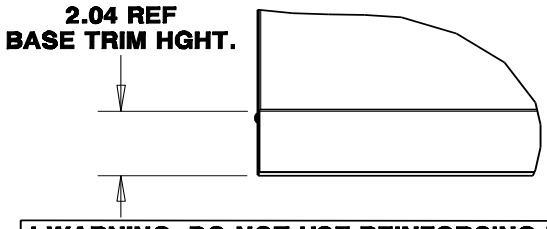
CASTERS ARE ONLY FOR PULLING THE EQUIPMENT AWAY FROM THE WALL FOR CLEANING AND SERVICING AND NOT FOR TRANSPORTING THE STORAGE BIN.

Step 2: REINFORCING PLATE INSTALLATION (SEE BIN I.D. BELOW)
! WARNING: MUST BE INSTALLED TO PREVENT DAMAGE TO BIN BASE.





USE REINFORCING PLATE
B MODEL BIN I.D.
SCALE 0.188



! WARNING: DO NOT USE REINFORCING PLATE
OLD B MODEL BIN I.D.
SCALE 0.188

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