DEEP WATER TROUGH KITS

7626653 and 7626663

Installation Instructions

1. Disconnect water and power supplies to ice machine.
2. Remove front panel.
3. Drain water from water trough.
4. Remove water pump, float valve and bracket, water trough, reducing tee, clamp, and union connector. Discard float valve bracket.
5. Assemble tubes and connectors, as shown in Fig. 1.
6. Mount the new water trough into position. The ice deflector may need to be adjusted accordingly.
7. Drill two 5/32" holes for the water pump placement, as shown in Fig. 2. Fasten new pump in place. Discard original pump.
8. Assemble float valve to new bracket supplied. Apply two strips of foam tape to back of new float valve bracket, similar to existing bracket. Fasten valve in place using existing holes in panel.
9. Replace water inlet tubing with new supplied tubing.
10. Attach reducer coupling to water pump.
11. Reconnect water and power supplies.
12. Remount front panel.

Manitowoc Ice, Inc.
2110 South 26 Street, P.O. Box 1720, Manitowoc, WI 54221-1720 USA
Telephone 920-682-0161, Fax - Sales: 920-683-7589, Service/Parts: 920-683-7585, Other: 920-683-7879
8009963
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