K0124 STACKING KIT

Installation Instructions

1. The K0124 stacking kit is used for stacking a B-1300 or B-1800 on a B-1300 or B-1800 ice machine.
2. Discard the top cover from bottom ice machine. Secure the top of the side panels, which were held in place with the top cover, using eight new screws provided.
3. Install bin and lower ice machine per installation instructions. Assemble water shield to lower machine (FIG. 1) by removing liner on double-faced tape and adhering to angle, as shown.
4. Install foam tape around the entire outer perimeter of lower machine. Also install two thicknesses (one on top of the other) of foam tape along the two cross-sections, as shown (FIG. 2).
5. Install the other ice machine on top of the lower ice machine.
6. To prevent top ice machine from shifting, install back tie brackets. Use existing corner brace screws (FIG. 3).
7. Using the sealant provided, seal the seam inside the evaporator compartments between the upper and lower machine and around the water shield completely (FIG. 4).
8. Installation of ice chute: (FIG. 5)
   A. Slide the upper chute inside the lower chute in the direction shown.
   B. Completely retract the chute and insert rear flange of upper chute over the flange of water shield and then extend the lower chute into the water trough support.
   C. Attach the upper chute bracket to the bottom ice machine with the two screws that are provided.
   D. Check for free movement of both water curtains.
9. Install relay, as outlined on FIG. 6 and FIG. 7.

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RELAY INSTALLATION FOR K0124 KIT

K0124 PARTS LIST

Item	Description	Qty.	Part Number
1.	Wiring Harness	1	2031863
2.	Wire Lead	1	2077813
3.	Wire Lead	1	2077823
4.	Relay	1	2408233
5.	Insulated Splice #1-321235-0	1	2510031
6.	Terminal 0.25 x 0.03 Non-ins. Female	2	2511043
7.	Screw #10-24 x 1/2	10	5202063
8.	Tie Bracket	2	6008891
9.	Lower Chute Weld Assy.	1	6009891
10.	Upper Chute Weld Assy.	1	6009901
11.	Water Shield	1	6010331
12.	Installation Instructions K0124	1	8009443
13.	RTV White	1	9100621
14.	Extrusion 1/4 x 3/4	234"	9202483