RIVET REINFORCEMENT PACKAGE

REACH-IN CABINETS
P/N 5768603 Fastener Well Nut
P/N 5012213 Thumbscrew

INSTALLATION INSTRUCTIONS FOR REPLACING
POP RIVETS WITH FASTENER WELL NUTS

1. Remove all the bun pan parts from the cabinet.

2. Using a 1/8" drill, drill out the pop rivet that mounts the pilaster stud to the cabinet. *Important: Only remove the studs that the bun pan brackets are to be mounted on.*

3. Drill the existing 1/8" holes in the cabinet wall to 3/8". Note: The 3/8" hole must be on center with the original 1/8" hole.

4. Insert the rubber well nut into the hole of the cabinet wall.

5. Position the bun pan bracket and attach with wing screws. As the wing screw is tightened, the rubber well nut expands, securing the bun pan rack to the cabinet.

6. Install the pan slides onto the brackets.

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