K0125 STACKING KIT

Installation Instructions

These instructions are for stacking a B-0450, B-0600, B-0800, or B-1000 ice machine on a G-1200 ice machine. The bin must be level before proceeding.

PARTS LIST:

Item	Description	Quantity	Part Number
1.	Ice Chute Weldment	1	6639714
2.	Top Cover	1	6870914
3.	Water Shield	1	6639814
4.	Top Mounting Bracket	1	6639914
5.	Bottom Mounting Bracket	1	6640014
6.	Tie Plate	1	6273014
7.	Installation Instructions	1	8009403
8.	RTV Sealer (3 oz. tube)	1	9100691
9.	Foam Tape	114"	9202483
10.	Screw #10-24 x 5/8" P.P.H.T.C.	5	5202053
11.	Screw #10-24 x 3/8" Slotted Hex Hd. TCS	3	5202103
12.	Screw #8 x 1/2" S.M.S.	1	5121531
13.	#8-32 Wing Nut	4	5489021
14.	Lead Wire	1	2077823
15.	Lead Wire	1	2077813
16.	Wire Harness	1	2031723
17.	Terminals 1/4" Female	2	2511043
18.	Insulated Splice 1/4" Male	1	2510031
19.	Plastic Bag 4" x 6"	1	7200631
20.	Relay	1	2408233

INSTALLATION OF G-1200 ICE MACHINE:

1. See service manual for uncrating and inspection of ice machine.
2. Remove top cover from ice machine.
3. Set ice machine carefully and squarely on bin.
4. Position top cover from kit on right-hand side of ice machine. Attach water shield from kit to top cover using one #8 x 1/2" long sheet metal screw from kit (see Illustration 2).
5. Apply foam tape from kit (as shown in Illustration 2).

INSTALLATION OF "B" SERIES ICE MACHINE:

See service manual for uncrating and inspection of ice machine.

1. Remove top cover from ice machine.
2. Position "B" series ice machine on G-1200 ice machine with back and left sides being flush.
3. Attach machines together using the tie plate from kit on left side of machines. Remove the right side panel from the "B" series ice machine. Drill a 5/32" diameter hole in top cover using an existing hole in the bottom angle of the "B" series ice machine as a guide. NOTE: Be sure not to damage internal parts of the G-1200 ice machine (see Illustration 3).
4. Before applying RTV sealant in designated areas to insure against leaks or water hang-ups (as shown in Illustration 4), remove the water pump, high and low valve plastic cover, water curtain, and water trough. After sealing seams with RTV, replace water pump, water curtain, high and low valve plastic cover, and water trough.

INSTALLATION OF RELAY:

1. Install relay in G-1200 control box bottom (see Illustration 1).
2. Route and connect lead wires (as shown in Illustration 1). NOTE: Fasten female terminals to lead wires (connects the top ice machine to the bottom ice machine) after it has been put through control box openings, as shown.

INSTALLATION OF ICE CHUTE:

1. Remove front curtain stop from G-1200 ice machine.
2. Attach bottom mounting bracket from kit to the front base channel of the G-1200 ice machine using two #10-24 x 5/8" sheet metal screws from kit (see Illustration 5).
3. Remove angle "A" from "B" series ice machine (see Illustration 5).
4. Attach top mounting bracket from kit to top rail of G-1200 ice machine using two #10-24 x 5/8" sheet metal screws from kit.
5. Reattach angle "A".
6. From the top ice machine, carefully bring the ice chute down in place until the weld studs located on ice chute go through the slotted holes in the mounting brackets. Secure with four wing nuts provided in kit.
7. Check for free movement of water curtains on both top and bottom ice machines (styrene covers over evaporators).
8. Reattach all panels of both ice machines.
9. Proceed to ice machine service manuals for electrical and water hookups and start-up procedure.