BULKHEAD WATER SHIELD KIT

Installation Instructions

A. CLEANING

1. Clean the entire ice making compartment, as outlined in the cleaning instructions, Manitowoc Service Bulletin SB-6-80.

2. Clean all stainless steel parts, as required. Special stainless steel cleaning instructions are enclosed.

3. All exposed rusted areas must be sanded and repainted before installing the water shield. Heavy corroded parts, such as, float valve brackets, water pumps and brackets, and harvest racks, can be replaced.

B. INSTALLING THE WATER SHIELD

1. After cleaning and repairing the rust areas, remove the water pump, float valve, and water trough.

2. *Using a razor knife, cut around the parameter of the existing foam insulation in the ice machine.

3. *Using a small scraper, such as, a putty knife, scrape the existing foam off the panels.

*Steps 2 and 3 pertain to panels with existing foam insulation that has to be removed.

4. Using a scissors, cut foam panel to fit over the affected area.

5. Repair rust areas before installing new foam panel.
IMPORTANT: Be sure the surface is clean and dry before installing adhesive-backed foam panel.

6. After checking for proper fit, remove the adhesive backing from the foam panel and install. Be sure to press firmly in place.

7. With all foam panels in place, use RTV silicone provided and seal **all** seams and edges to keep moisture out.

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