EFFICIENT-SEEÔ DOOR KIT

Installation Instructions

1. Disconnect power.
2. Remove existing door(s) and install new door(s). Refer to Use and Care Guide for removal and installation of new door(s).
3. Remove instrument lock rail:
   - swing front panel up
   - remove screws holding the cover over the lock rail assembly
4. With template (Figure 1), locate and drill two holes, 3/16" diameter, and then redrill to 1/2" diameter. **CAUTION: Protect wires while drilling.**
   NOTE: Use only one switch on two and three-door machines. The extra wires and switches may be discarded.
   - on two-door cabinets, mount the switch over the left door
   - on three-door cabinets, mount the switch over the center door
5. Use a square file to finish the hole to 1/2" x 1 1/8".
6. Attach the leads (provided) to the switch and snap in hole.
7. Using a pliers, crimp the connector to the N.C. door switch leads (Figure 2).
8. Use electrical tape over the connection.
9. Be sure the leads are routed away from the lock cam.
10. Reattach the instrument lock rail cover.
11. Connect power. To test switch, push the button with the door closed. The light will go on.

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