K113 STACKING KIT

Installation Instructions

1. The K113 stacking kit is used for stacking a G-0400, G-0600, B-0450, B-0600, B-0800, and B-1000 on a B-1000 ice machine. **Note: the bin must be level before proceeding to step 2.**
2. Installation of ice machines:
   - A. See installation manual for uncrating and inspection of both ice machines.
   - B. Remove top cover and top-front support angle from lower ice machine.
   - C. Set ice machine carefully and squarely on bin.
   - D. Remove the two screws from top right-side frame angle above control box. Using the same two screws, install control box shield over control box with insulated side down.
   - E. Remove backing paper from 1" square of double-sided tape and place tape in center of shim. Remove the remaining backing paper and match slot in shim to hole in ice machine frame, as shown in Fig. 1. Press in place. Repeat for opposite side.
   - F. Set top ice machine carefully and squarely on bottom ice machine.
   - G. Remove front and side panels from both ice machines.
   - H. Bolt two ice machines together with 1/4-20 x 5/8" long bolt, lockwasher, and nut provided in kit, one each side.
3. Installation of ice chute:
   - A. Remove angle A from top ice machine (Fig. 1) and set aside.
   - B. Set bottom mounting brackets of ice chute over angle B (Fig. 1).
   - C. Reinstall angle A in slots of top mounting brackets and secure in place.
   - D. Check for free movement of both water curtains.
   - E. Proceed to ice machine installation manual for electrical and water hook-up and start-up procedure.
   - F. Reattach front and side panels.
   - G. Add eight sheet metal screws (included with kit) to side panels, four on each side of lower ice machine, where the lower and upper ice machines butt.

Manitowoc Ice, Inc.
2110 South 26 Street, P.O. Box 1720, Manitowoc, WI 54221-1720 USA