TROUGH AND PROTECTOR ASSEMBLY
Q-1400 SERIES - 4304539
Installation Instructions

1. Remove front panel assembly.
2. Remove splash shield.
3. Remove and replace the water trough with the new trough provided in this service kit.
4. Position trough protectors over the rear edge of the trough, centering the guard between the arms of the sump (see Figure 1 and 2).
5. Mark the screw position on the back bulkhead for each trough protector.
6. Remove the trough protectors.
7. Drill one 5/32” [3.9mm] diameter hole through the back bulkhead for each protector on the marks made in step 5.
8. Reposition the trough protectors as in step 4.
9. Drive the #10 hex head screws through each bracket into the holes made in step 7.
10. **When reinstalling the left water curtain, verify adequate clearance between the trough protector and the water curtain. If required, trim the edge of the water curtain (tin snips are recommended) to allow .250” of clearance**.
11. Replace the splash shield.
12. Replace the front panel assembly.

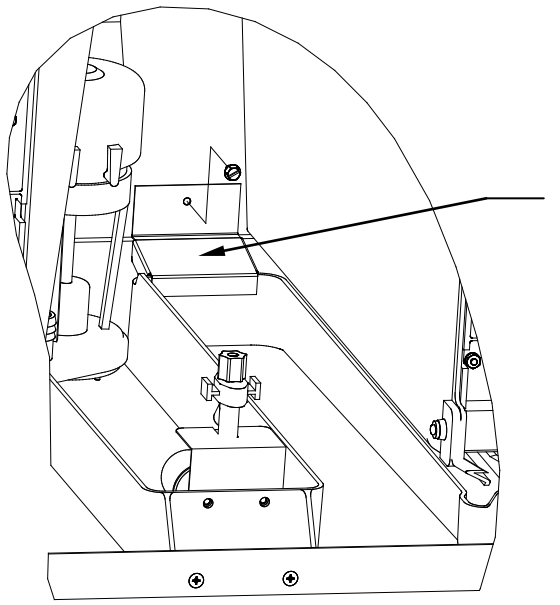


Figure 1

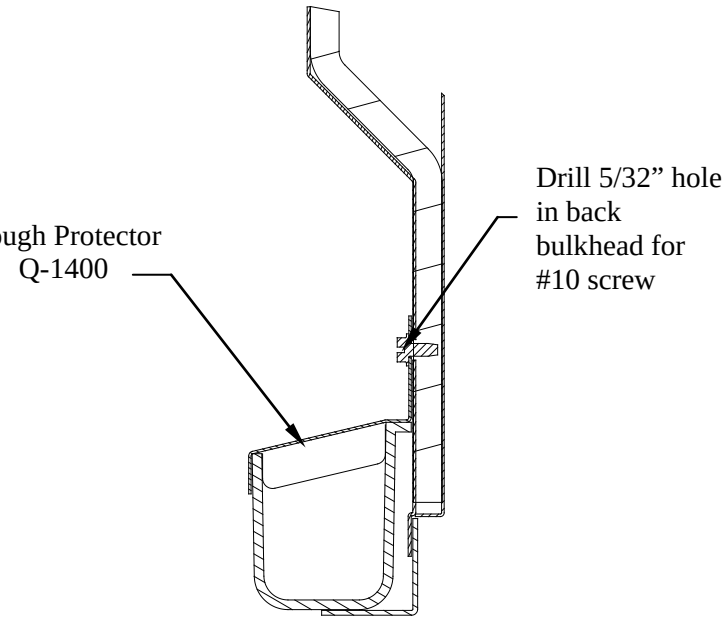


Figure 2