K00016 STACKING KIT

Installation Instructions

1. The K00016 Stacking Kit is used for stacking E-0600 and G-0800 ice cubers. The bin must be leveled before proceeding to Step 2.
2. INSTALLATION OF E-0600 and G-0800 CUBERS:
    A. See service manual for uncrating and inspection of both cubers.
    B. Remove top cover from lower cuber.
    C. Set cuber carefully and squarely on bin.
    D. Position shim angles provided in kit on right and left-hand sides, as shown in Illustration 1.
    E. Set top cuber carefully and squarely on bottom cuber.
    F. Remove front and side panels from both cubers.
    G. Bolt two cubers together with 1/4-20 x 5/8" long bolt, lock washer, and nut provided in kit, one each side. (NOTE: Holes may have to be drilled in base.)
    H. Remove angle "A" (Illustration 1) and set aside.
3. INSTALLATION OF WATER SHIELD:
    A. Remove the water pump, float valve bracket assembly, and sump trough from top cuber.
    B. Remove existing sheet metal screw at lower right corner of bulkhead below syphon tube. Locate water shield above the lower unit's electrical box. Use existing screw to fasten flange of shield to bulkhead. Apply RTV to the top edges of flange to provide a watertight seal (see Illustration 2).
    C. Reinstall the sump trough, float valve bracket assembly, and water pump.
4. INSTALLATION OF ICE CHUTE:
    A. Remove ice chute from kit and set bottom mounting brackets over angle "B" (Illustration 1).
    B. Put angle "A" in slots of top mounting brackets and secure in place.
    C. Check for free movement of both water curtains.
    D. Proceed to cuber service manual for electrical and water hook-up and start-up procedure.
    E. Reattach front and side panels.

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