K00057 STACKING KIT

Installation Instructions

1. The K00057 Stacking Kit is used for stacking an H-0200 ice machine on an E-0600 or G-0800 ice machine. The bin must be leveled before proceeding to step 2.
2. INSTALLATION OF E-0600/G-0800 ICE MACHINE:
   A. See service manual for uncrating and inspection of ice machine.
   B. Remove top cover from ice machine. (NOTE: Do not put screws back in.)
   C. Set ice machine carefully and squarely on bin.
   D. Position shim angle provided in kit on right side, as shown in Illustration 1.
   E. Add foam tape, as shown in Illustration 1.
   F. Install top cover from kit with four screws on left side of ice machine. (NOTE: Flange goes over side panel.)
   G. Remove right-hand side panel.
3. INSTALLATION OF H-0200 ICE MACHINE:
   A. See service manual for uncrating and inspection of ice machine.
   B. Remove right-hand side panel and bottom four screws on left-hand side panel.
   C. Set H-0200 ice machine on E-0600 or G-0800 ice machine with right-hand sides in line. (NOTE: Flange on top cover should be inside left-hand side panel.)
   D. Install four screws in bottom left-hand side panel.
   E. Bolt right-hand sides of ice machines together with 1/4-20 x 1" long bolt, lock washer, and nut provided.
   F. Reattach right-hand side panels.
4. INSTALLATION OF WATER SHIELD:
   A. Remove Angle "A" (Illustration 3) and set aside. Remove existing sheet metal screw in lower right corner of bulkhead below drain tube.
   B. Locate the water shield above the electrical box of the lower ice machine, as shown in Illustration 2. Secure with screw removed in step 4A.
   C. Seal the joints between the water shield and bulkhead with RTV sealant, as shown in Illustration 2.
5. INSTALLATION OF ICE CHUTE:
   A. Remove ice chute from kit and set bottom mounting brackets over Angle "B" on E-0600 or G-0800 ice machine (Illustration 3).
   B. Put Angle "A" in slots of top mounting brackets and secure in place.
   C. Check for free movement of both water curtains.
   D. Proceed to ice machine service manual for electrical and water hook-up and start-up procedure.

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