IMPORTANT

READ THESE INSTRUCTIONS BEFORE BEGINNING TO INSTALL THE K025 STACKING KIT

1. The K00025 stacking kit is used for stacking an E-0600 (or G-0800) ice machine on a C-0600 ice machine. Note: Disconnect power supply from C-0600 ice machine before beginning to install kit.

2. Drill 1/4" diameter hole 1-1/8" down from existing hole in electrical box mounting bracket. This is required as a clearance hole for a screw which sticks out the back of the electrical box (see Illustration 3).

3. The holes in the middle ice chute must be redrilled to insure they line up with the lower ice chute and the top cover (see Illustration 9).

   A. Redrill lower holes 1-17/32" to the right when looking at the middle chute from the ice machine front.
   B. Redrill the upper holes 1-1/32" to the right when looking at the middle chute from the ice machine front.

4. The ground wire from the water pump (wire with ring terminal) is not long enough to ground as shown on the instruction sheet, 80-0153-3, included with the K00025 kit. Use 1/2" long x #8-32 machine screw, hex nut and lockwasher included with these instructions to ground water pump to mounting bracket (control box) added in this kit. There is another hole on the opposite leg of the bracket from where the control box is mounted. Ground the water pump to this hole (this hole is in the bracket and not shown on the instructions, 80-0153-3 - see Illustration 3).

5. Use the other 1/2" #8-32 machine screw to remount the control box per instructions 80-0153-3. (The 1" long #8-32 is too long and will interfere with the ice chute - see Illustration 3.)

6. Install the remainder of K00025 per instructions 80-0153-3 furnished with the kit.