K00015 STACKING KIT

Installation Instructions

1. The K00015 Stacking Kit is used for stacking a C-0400 (old style) cuber on top of an E-0400 (new style) cuber. The C-0400 cuber was not designed to support the weight of a cuber. **NOTE: THIS STACKING KIT SHOULD ALSO BE USED WHEN STACKING A C-0400 ON A G-0600.**
   A. Remove C-0400 cuber from bin. Clean foam tape from bottom of cuber. Set cuber aside.
2. INSTALLATION OF ICE CUBERS::
   A. See service manual for uncrating and inspection of E-0400 cuber.
   B. Remove top cover and front panel from E-0400 cuber.
   C. Set cuber carefully and squarely on level bin.
   D. Set C-0400 cuber on E-0400 cuber flush in back and both sides.
3. INSTALLATION OF ICE CHUTES:
   A. Remove front panel from C-0400 cuber.
   B. Remove ice chute from C-0400 cuber and bend, as shown in Illustration 2.
   C. Remove ice chute from kit and set bottom brackets over angle "A" (Illustration 1). Slide top of chute in so it lines up with opening in bottom of C-0400 base.
   D. Install modified top ice chute.
   E. Secure two cubers together with the tie plates provided in the kit and the screws that hold on the side panels (Illustration 1).
   F. Check for free movement of both water curtains.
   G. Proceed to cuber service manuals for electrical and water hook-up and start-up procedure.
   H. Reattach front panels.

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