# BIN DOOR LATCH KIT

## Installation Instructions

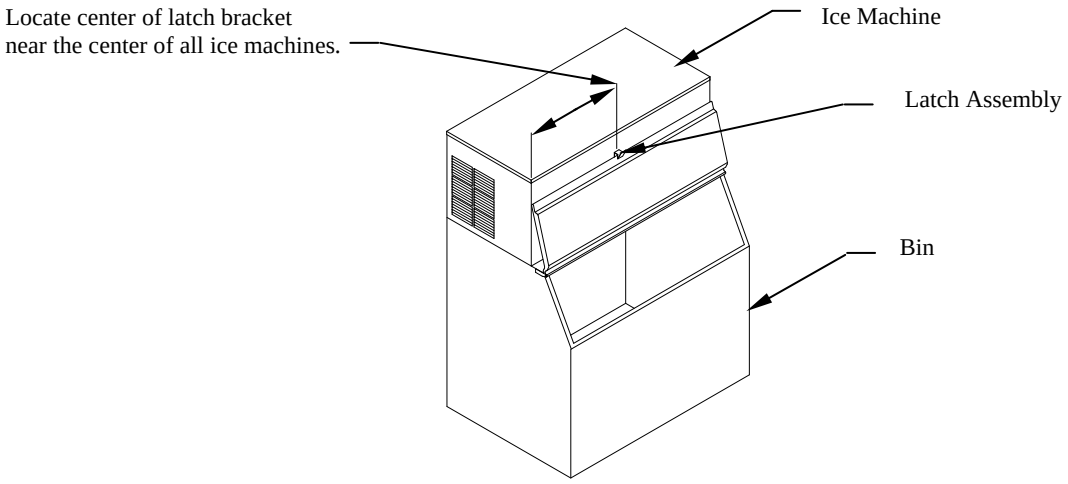
**Taping Notes:**

1. Make sure area where the latch is going to be put on is clean and dry.
2. Be sure latch is located in proper position (see instructions). Once taped down, the tape will not let go.
3. Make sure the plastic on the back of the tape has been removed.

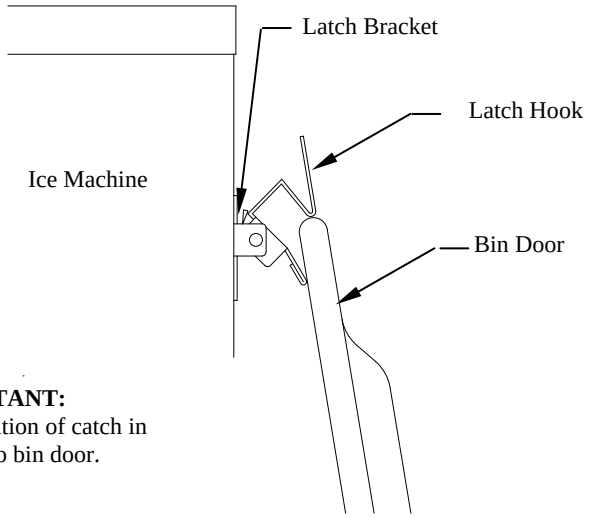
**Instructions:**

1. Open bin door.
2. Locate center of latch bracket near the center of all ice machines, as shown on Sketch I.
3. Locate the latch in such a manner that the flat surface of the door makes contact, and the vertical position of the latch is slightly above the rounded end of the door, as shown on Sketch II.
4. Press the latch down to make sure the tape makes good surface contact with the ice machine front panel.
5. Remove ice machine front panel, after the latch has been taped to it, and drill two 5/32" holes (do not drill without removing front panel) for screws, which will attach it to the front panel. Use the holes in the latch as a guide.
6. Tighten the screws for the latch and put the front panel back onto the ice machine.

**Sketch I**




**Sketch II**




**IMPORTANT:**
Note position of catch in relation to bin door.

Manitowoc Ice, Inc.
2110 South 26th Street, P.O. Box 1720, Manitowoc, WI 54221-1720 USA
Telephone 920-682-0161, Fax - Sales: 920-683-7589, Service/Parts: 920-683-7585, Other: 920-683-7879
Web Site - www.manitowocice.com

8000873
Rev. 08/25/03