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Instruction Sheet

MII1809-1A

Subject: Mounting a drier bracket to avoid the condenser outlet copper pipe broken.

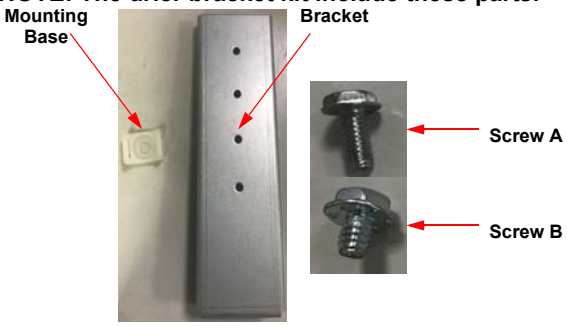
Models: UG20/UG30/UG40/UG50/UG65/UG80

Description:

If the condenser outlet copper pipe broken, we need mount a drier bracket in addition to replace the broken parts and drier. Following table lists the parts number that may need:

Model	Condenser	Dries	Copper pipe	Bracket Drier ASSY Kit
UG20A-251	040002976	8252169	040003001	040006546
UG20A-261				
UG30A-161	040002979		040003007	
UG30A-251				
UG30A-261				
UG40A-251	040002578		040002538	
UG40A-261				
UG50A-161	040002578		040002538	
UG50A-261				
UG50A-251		8252159	040003832	
UG65A-251	040002548	8252169	040002554	
UG65A-261			040004663	
UG80A-251	040002548	8252159	040002554	
UG80A-261				

NOTE: The drier bracket kit include these parts:



Replacement Procedure：

⚠ Warning

Disconnect the power before servicing!

1.If the condenser broken, remove the damaged condenser and replace it. If the condenser is no need to be replaced, go straight to step 2.

2.Remove the copper pipe from condenser to drier and the drier.

3.Weld the copper pipe to the condenser and drier.

4.Fix the mounting base on the bracket with screw A according to the height of the drier.



The fixed hole position of the mounting base is selected according to the height of the drier.

5.Punch holes on the support base plate to fix the bracket with two screws B according to the position of the drier.



Punch holes and fix the bracket on the support base plate.

Ground Screw

NOTE: If the bracket interferes with the ground screw, punch another hole for ground screw on the support base plate.

6.Tie the drier to the mounting base with a strap.



Tie the drier to the mounting base.