Manitowoc

Door Assembly Installation Instruction for Q130/170/210/270

1. Remove front panel and air filter.
2. Remove three screws fastening door frame.
3. Lift top of doorframe up, remove door/doorframe out as one unit.
4. Using four screws 8-18*5/8, install right and left hand door tracks on door frame.
5. Insert screws(5012253) into plastic boss mounts(adjust screws to ensure doorframe fits tight to cabinet).
6. Install door into doorframe and install as one unit into cabinet.
7. Secure mount ends to cabinet.
8. Install three screws 8-18*3/4 at the bottom of frame and install front panel.

