MANITOWOC ICE
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Instruction Sheet

K00526 - Gaskets for Non-Manitowoc Manual Fill Dispensers

IF1400C/IT1430C/IT1830C/IT2130C MODELS

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

The required gaskets will lift the ice machine to allow the ice machine front panel to swing freely when opened.

Items Required for Installation:

70% Isopropyl Rubbing Alcohol

NSF Silicone

Paper Towels

Tape Measure

Gaskets:

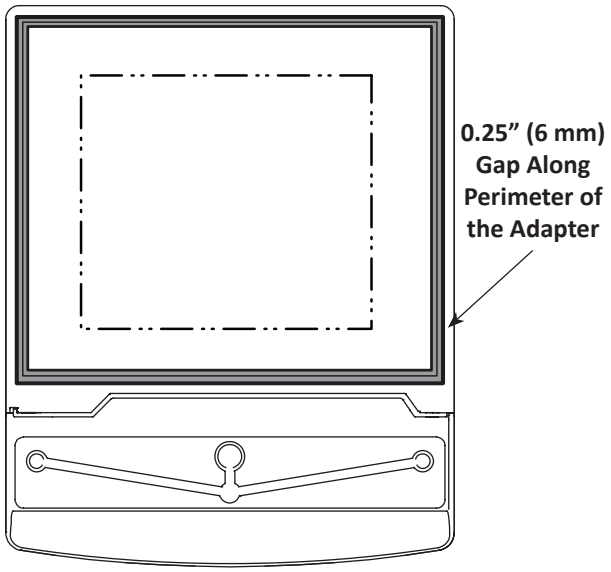
- Front & Back (2) = Long - 29.63” (75 mm)
- Sides (2) = Short - 20.25” (51.5 mm)

Step 1 Use rubbing alcohol and paper towels to wipe down the surface of the adapter. Wait until the surface is dry.

Step 2 Layout the gaskets 0.25” (6 mm) from the edges, along the front, sides and back of the adapter.

Step 3 Remove the plastic protective film from the tape on each gasket and secure to the adapter, apply pressure the entire length of each gasket. Verify there are no gaps in the corners.

Step 4 Apply a thin bead of NSF Silicone on top of gasket.



Gasket Placement on Adapter

Step 5 Place adapter onto dispenser.

Step 6 Place ice machine onto dispenser adapter/gaskets. Align sides and back of ice machine with sides and back of dispenser when placing ice machine onto gaskets.

⚠Warning

Remove all removable panels before lifting and installing and use appropriate safety equipment during installation and servicing. Two or more people are required to lift or move this appliance to prevent tipping and/or injury.

Step 7 Wipe off excess silicone.

Step 8 Refer to Ice Machine Installation Manual for ice machine installation. Clean & sanitize the ice machine and dispenser when installation is complete.

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