MANITOWOC ICE
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Instruction Sheet

Snout Installation with Snout Retention Channel

LB BINS - LB1448 / LB1460 / LB1760 MODELS

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

⚠DANGER

Disconnect electric power to the ice machine at the electric switch box before proceeding. Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

⚠Warning

Remove all ice from bin. Use appropriate safety equipment during installation and servicing. Two or more people are required to lift or move this equipment to prevent tipping and/or injury.

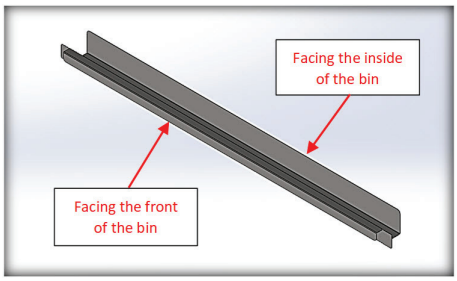
Step 1 The ice bin must be emptied prior to removal of the existing snout door. The technician must coordinate with the customer to have the ice machine powered down 24 hours in advance of service work.

Step 2 Cut the silicone seal around the existing snout adapter. After the seal has been broken push up on the bottom of the adapter and allow the bottom to swing out. The assembly will pop out of the bin opening.

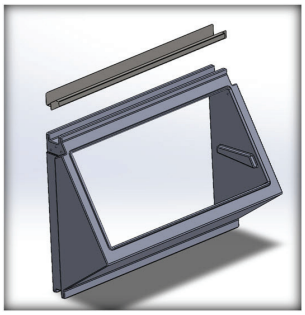
Step 3 Using a straight edge remove the silicone remnants from the bin front and inside liner. Clean all surfaces using a mild detergent or sanitizer and dry.

Step 4 Using the primer provided, clean the area around the opening and the flat surface of the snout.
Locate the snout retention channel and seat onto the top channel of the snout and center. If retention channels is too tight to place in snout channel from above, slide one side of the channel in from either end and walk channel down until centered and seated

Step 5 Place the top channel of the snout (with the snout retention channel installed) in the opening of the bin and push up to secure in place.



Retention Channel Position



Retention Channel Position with Snout

Step 6 Drop the bottom channel of the snout into the opening while applying force upwards to fully seat the upper snout channel. Once bottom channel is properly seated, apply even force across the top of the retention channel and snout downwards to fully seat snout into its permanent position.

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Step 7 Using only the silicone provided (NSF 51 Certified DOWSIL 732), apply a generous amount around the inside AND outside perimeter of the snout and snout retention channel.

Notice

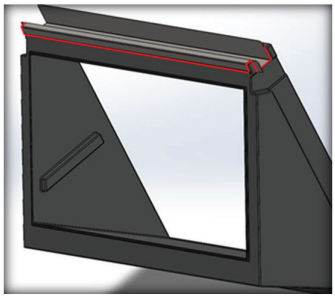
Allow silicone to dry for a full 24 hours before using the bin. An insufficient seal will result in leaking around the snout.



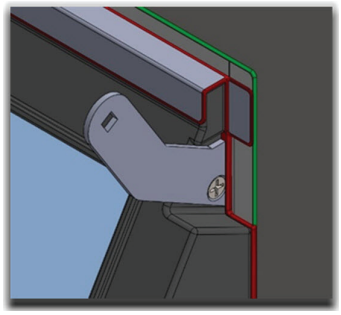
Silicone - Entire Perimeter (inside & outside) of the Snout



Silicone - Front of Retention Channel



Silicone - Back of Retention Channel



Silicone - Perimeter of Retention Channel

Step 8 Smooth the silicone edge to create a thorough seal.

Step 9 Reapply power to the ice machine.