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Instruction Sheet

Subject: D Bin Door, Hinge Pins or Door Hinge Bracket Replacement

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

DANGER

Disconnect electric power to the ice machine at the electric switch box before proceeding. Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

⚠Warning

This equipment contains refrigerant charge. Procedures must be performed by a properly trained and certified refrigeration technician aware of the dangers of dealing with refrigerant charged equipment.

⚠Warning

Remove all removable panels before lifting and installing and use appropriate safety equipment during installation and servicing. Two or more people are required to lift or move this appliance to prevent tipping and/or injury.

Install new bin door or bin door brackets

Step 1 Remove the foam tape from the front top rail corners to access screws. Remove the 2 screws that secure the top trim, then remove the top trim.



Step 2 Open the bin door fully until it locks in place, then remove the bottom screw from the left and right bin door bracket.

Step 3 Close the bin door fully and remove the top screw from the left and right bin door brackets, then remove door/brackets from bin.



Step 4 Install new bin door on bin door brackets or new brackets on existing bin door.

Step 5 Close the door fully and install top screws in door hinge brackets, then open fully and install bottom screws in door hinge brackets

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Install new door pin sleeves in bin door brackets

Step 1 Remove the foam tape from the front top rail corners to access screws. Remove the 2 screws that secure the top trim, then remove the top trim.



Step 2 Open the bin door fully until it locks in place, then remove the bottom screw from the left and right bin door bracket.

Step 3 Close the bin door fully and remove the top screw from the left and right bin door brackets, then remove door/brackets from bin.



Step 4 Slide left and right door pins out of door pin sockets and insert replacement door pins.





NOTE: If replacing door pin sockets, remove screw and slide door pin sockets out of door. Reverse procedure to install replacement door pin sockets.

Step 5 Install left and right bin door brackets on door pins.

Step 6 Place door on bin and install top screws in left and right door brackets.

Step 7 Open bin door and install bottom screws in door hinge brackets and close door.

Step 8 Reinstall top rail trim, secure with screws and reapply gasket material.