MANITOWOC ICE
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Instruction Sheet

Subject: Dump Valve Coil Rotation

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

DANGER

Disconnect electric power to the ice machine at the electric switch box before proceeding. Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

⚠Warning

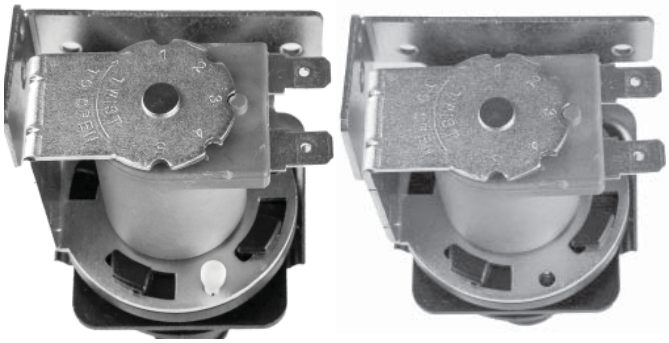
This equipment contains refrigerant charge. Procedures must be performed by a properly trained and certified refrigeration technician aware of the dangers of dealing with refrigerant charged equipment.

Dependent on the model the coil may need to be rotated to connect the wiring.

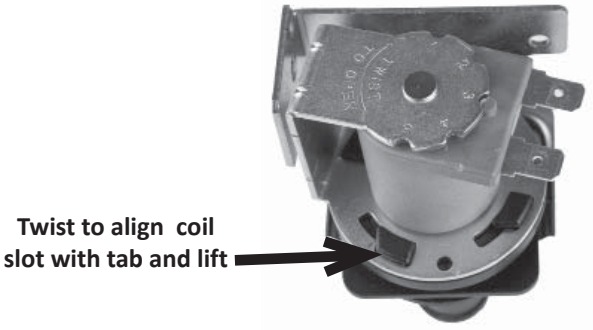


Coil position as packaged

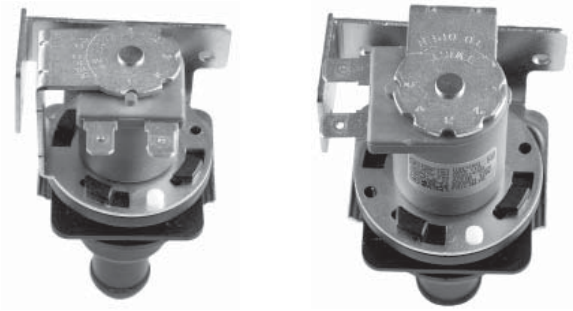
Step 1 Remove the white plastic pin by pressing up on the bottom of the pin.



Step 2 Twist coil clockwise to disengage from valve body.



Step 3 Rotate coil to desired position in 90 degree increments. Position the coil over the valve body tabs and press down while turning the the coil counterclockwise. Reinstall pin removed in step 1 to lock the coil to valve body.



Step 4 Test run the ice machine and verify no leaks are present.

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