MANITOWOC ICE
2110 SOUTH 26TH STREET, MANITOWOC, WI 54220
800-545-5720
WWW.MANITOWOCICE.COM

Instruction Sheet

Subject: K Bin Top Trim & Hinge Bracket Replacement

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

DANGER

Disconnect electric power to the ice machine at the electric switch box before proceeding. Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

⚠Warning

This equipment contains refrigerant charge. Procedures must be performed by a properly trained and certified refrigeration technician aware of the dangers of dealing with refrigerant charged equipment.

⚠Warning

Remove all removable panels before lifting and installing and use appropriate safety equipment during installation and servicing. Two or more people are required to lift or move this appliance to prevent tipping and/or injury.

Step 1 Remove the foam tape from the top of the bin and discard. Remove the 4 screws that secure the top trim, then remove the top trim.



Step 2 Remove the screws securing the metal and hinge brackets on each side of the bin.Four of these screws will be reused for the replacement brackets.



Step 3 Assemble the new hinge brackets to the door by aligning the socket with the slot in the bracket. Use the 4 screws removed in Step 2 to secure the door to the bin.





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Step 4 Place the new top trim on the bin.

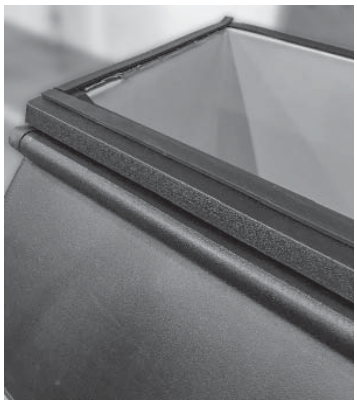
NOTE: K970 bins require aligning the hole in the metal tube with the post on the hinge bracket.



Step 5 Secure the top trim with the two provided screws.



Step 6 Install the provided foam tape around the top opening of the bin.



Step 7 Refer to Installation, Operation, Maintenance Manual and place and Install bin and ice machine.