MANITOWOC ICE
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Instruction Sheet

Subject: K-603030 Bin Adapter

TWO 30" ICE MACHINES ON F1325 OR F1650

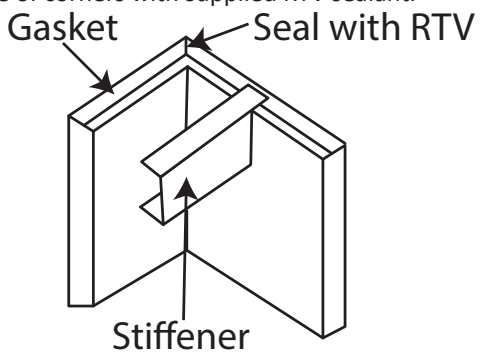
⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

DANGER

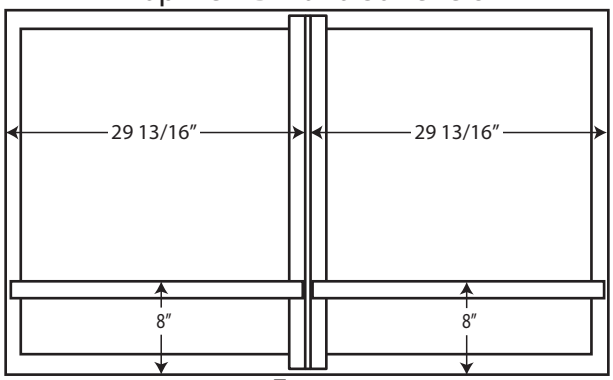
Disconnect electric power to the ice machine at the electric switch box before proceeding. Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

1. Remove existing top and front to rear stiffeners by removing two (2) screws from each side of the bin top.
2. Remove existing gaskets from bin walls.
3. Install new gaskets on outer edge of bin wall - Seal cut edge of corners with supplied RTV sealant.



4. Locate supports on top of the bin wall gasket and position per dimensions in figure.

Top View Bin and Stiffeners



5. Peel off protective coating from the top of the stiffeners.
6. Place the bin top on the bin by first placing the rear of the top against the rear of the bin, then lower the front of the top onto the stiffeners and front bin wall.
7. Drill two 7/64" holes in each end of the bin using the holes in the bin top as a template.
8. Use the two supplied screws to fasten the bin top to the bin walls.
9. Install ice machines per installation operation manual.