MANITOWOC ICE
2110 SOUTH 26TH STREET, MANITOWOC, WI 54220

800-545-5720
WWW.MANITOWOCICE.COM

Instruction Sheet

Subject: Bin Top Trim Kit

TOP TRIM REPLACEMENT INSTRUCTIONS

Top Trim Replacement Instructions

⚠Warning

Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, local/national regulations for disconnection / lock out / tag out procedures for all utilities including electric, gas, water and steam.

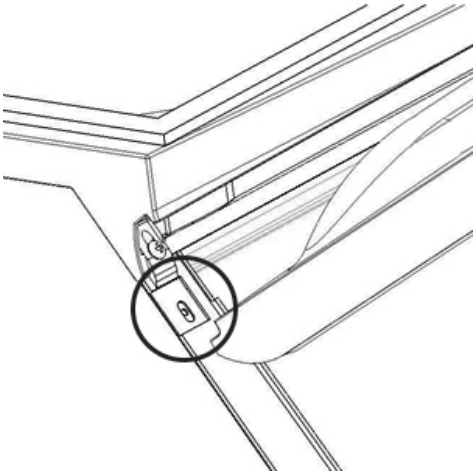
⚠Warning

Two or more people are required to move this equipment to prevent tipping..

⚠DANGER

Disconnect electric power to the ice machine at the electric switch box before proceeding. Failure to disconnect the power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.

1. Disconnect power and turn off supply water.
2. Remove all panels and disconnect all utilities from the ice machine.
3. Using a minimum of two people remove the ice machine from the bin.
4. Carefully remove the insulation from the top of the trim piece, leaving the insulation attached to the remaining rear trim piece on the bin. This insulation will be reused.
5. Refer to graphic and remove and discard the fastener(s) used to secure the top trim rail to the bin.
6. Remove the top trim - Top trim is secured with double sided tape and may require prying with a putty knife or equivalent to remove.
7. Note location and cleanup excess silicone sealant from interior bin/top rail intersection.
8. Refer to graphic and install patch included with the top rail:
   A. Clean surfaces in recessed area (circled in graphic) with a damp cloth and allow to dry.
   B. Wipe recessed area with alcohol and allow to dry.
   C. Apply 94 Primer to recessed area and wait 5 minutes (Bend to release primer) .
   D. Apply patch to recess area:
      - Determine proper alignment of the patch to the recessed area.
      - Remove the backing from the patch.
      - Apply the patch with firm pressure.



9. Install top trim and apply silicone sealant in locations identified in step 7. Note - If double sided tape was destroyed during removal, silicone sealant can be used to replace the tape and create a water tight seal.
10. Reinstall top gasket removed in step 4.
11. Reinstall ice machine on bin and connect all utilities.
12. Energize electrical power and turn on the water.
13. Reinstall all panels and test run.

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