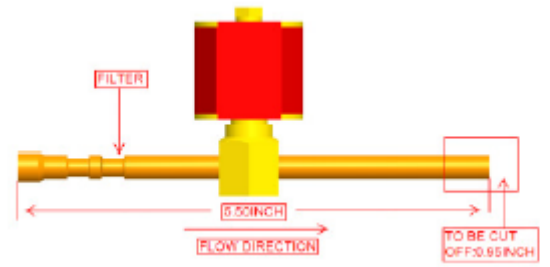
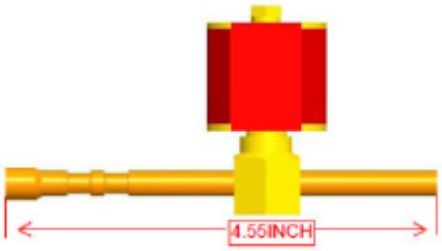
Installation of HGV replacement kit 040003785 or 040003699

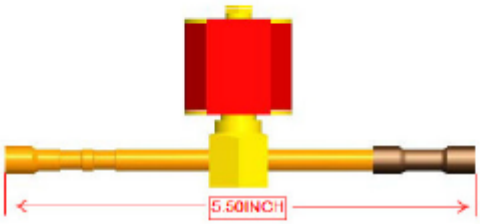
If installing 040003785 or 040003699 on older production units some simple alterations may need to be made to the straight copper end on the outlet side of the valve. See Figure 1 below for the 3 step process.



Step1. To use Hot Gas Valve on outlet tubing without a swaged tube, cut 0.95''



Step2. Debur the cut tube and make sure that no debris or shavings are inside the tube.



Step3. Welding with adapter and User must bleed nitrogen through the tubing while brazing any joints to ensure oxides do not form in the tube.

FIGURE 1

NOTE* If the copper tube that connects to the HGV outlet is already swaged it is a newer production model and no alterations need to be performed to replace the hot gas valve. Simply remove the old valve and install the new valve using proper refrigeration practices which include bleeding nitrogen through the tubing to prevent oxides from forming.