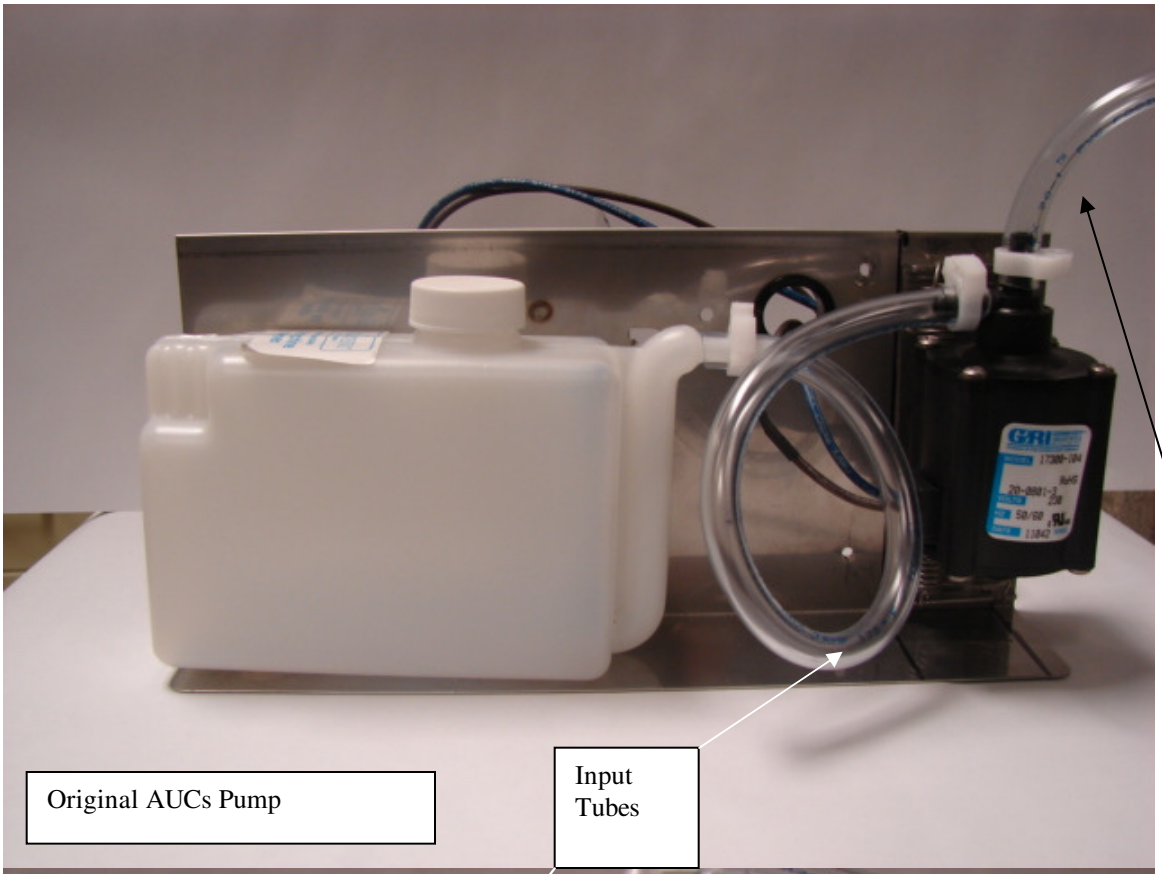
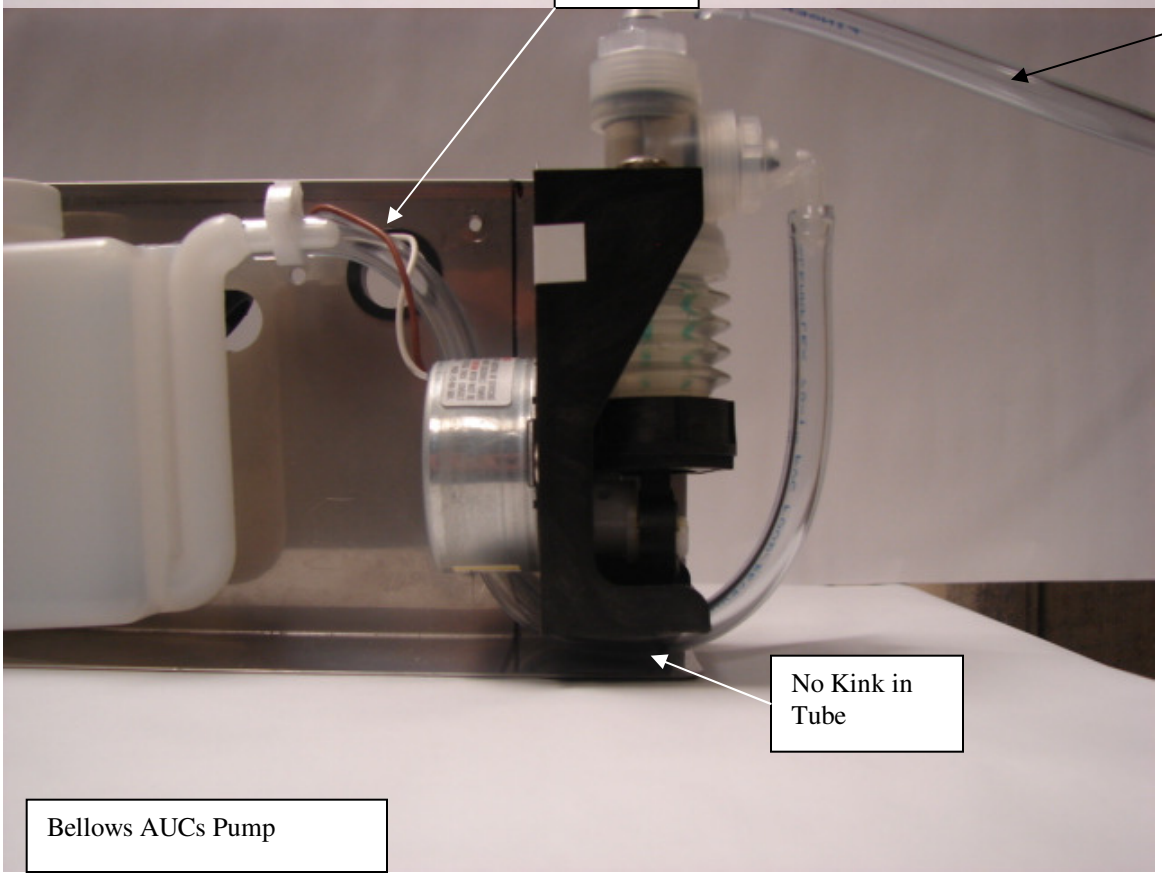
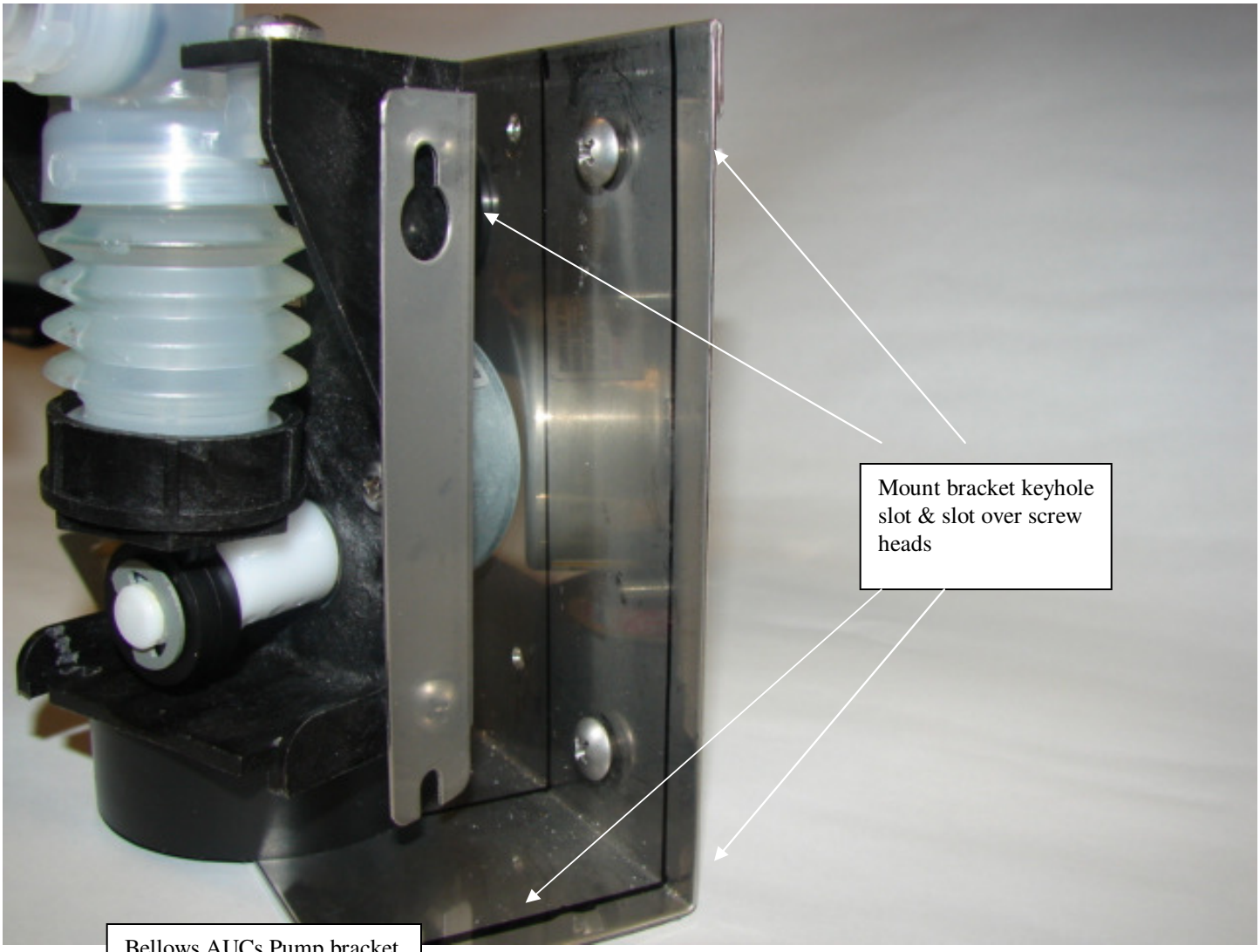
AuCS-SI Bellows Style Pump Retrofit

1. Disconnect power to AuCS-SI unit.
2. Remove side panel to access AuCS-SI unit.
3. Disconnect pump leads from control board and disconnect output tube only from pump.
4. Loosen the two mounting screws holding the old style pump mounting bracket. Remove the pump & input tube.
5. Insert the Bellows pump bracket onto the screws.
6. Insert input tube onto the fluid bottle using the tube clamp. Be sure tube is routed so no tube kinks occur.
7. Connect original output tube to pump.
8. Connect new pump wires to control board.
9. Attach side panels & connect power.

See attached pictures


Original AUCs Pump
Input Tubes
Output Tubes


No Kink in Tube
Bellows AUCs Pump


Mount bracket keyhole slot & slot over screw heads
Bellows AUCs Pump bracket with keyhole slot & slot for mounting to screw heads