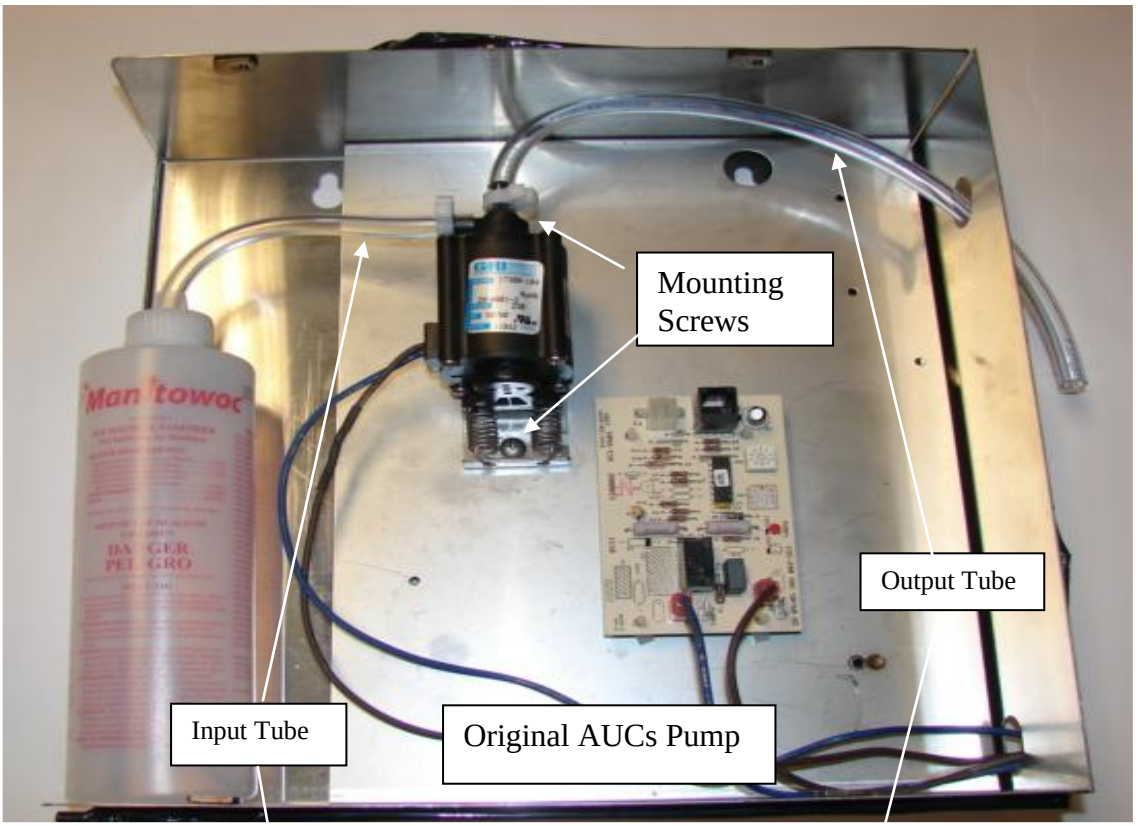
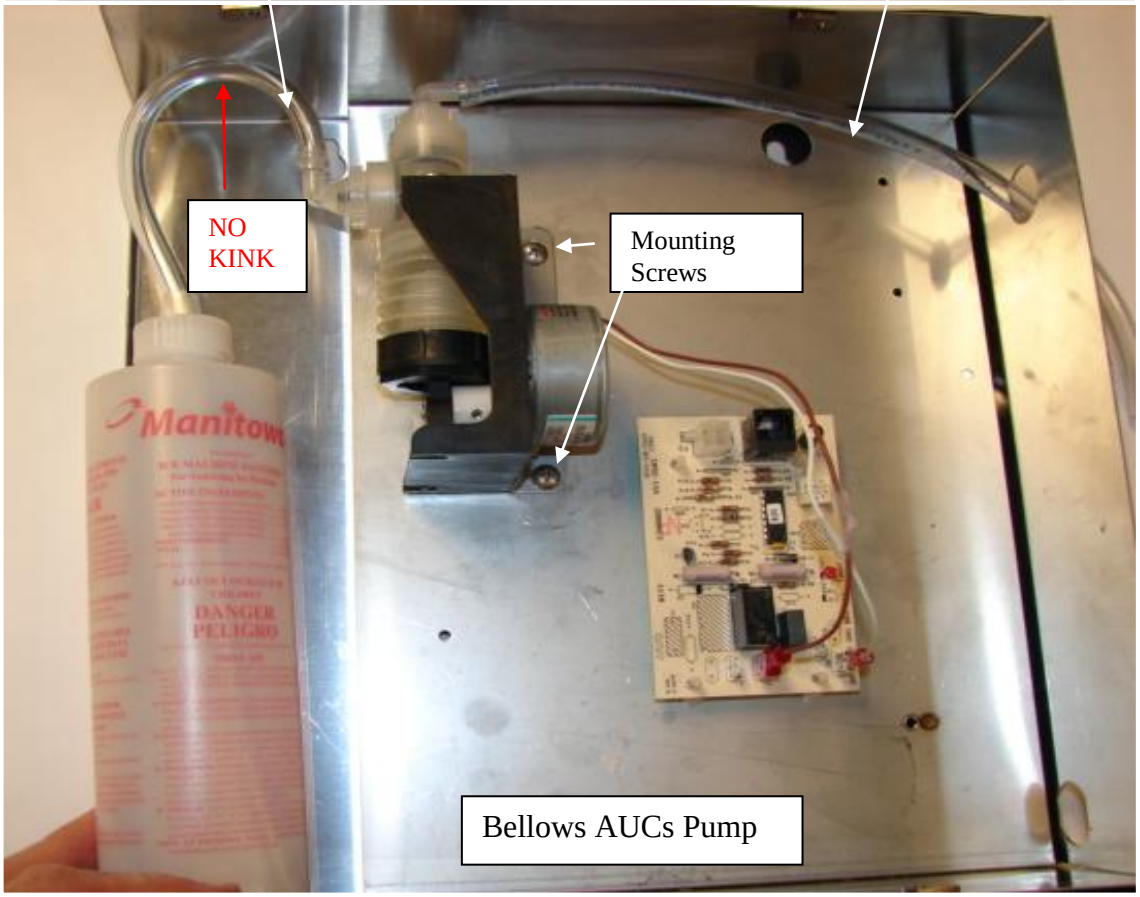
AuCS-SO Bellows Style Pump Retrofit

1. Disconnect power to AuCS unit.
2. Remove covers from AuCS unit.
3. Disconnect pump leads from control board & disconnect output tube only from pump.
4. Remove the two mounting screws from the old style pump mounting bracket and remove pump & input tube.
5. Insert the replacement bellows pump input tube (angle cut) into bottle. Be sure tube is routed so no tube kink occurs.
6. Connect original output tube, (it is not necessary to re-use the white clamp from the output tube).
7. Install bellows pump using same mounting holes & screws.
8. Connect new pump wires to control board.
9. Attach covers & connect power.

See page 2 for pictures.


Mounting Screws
Output Tube
Input Tube
Original AUCs Pump


NO KINK
Mounting Screws
Bellows AUCs Pump